



## DISASSEMBLY

### 1. REMOVE OIL PUMP DRIVE SHAFT GEAR

Using SST, remove the nut and oil pump drive shaft gear.

SST 09962-01010 (09962-01000)

### 2. REMOVE OIL PUMP COVER

Remove the 6 bolts and oil pump cover.

### 3. REMOVE DRIVE AND DRIVEN ROTORS

### 4. REMOVE RELIEF VALVE

Remove the plug, spring and relief valve.