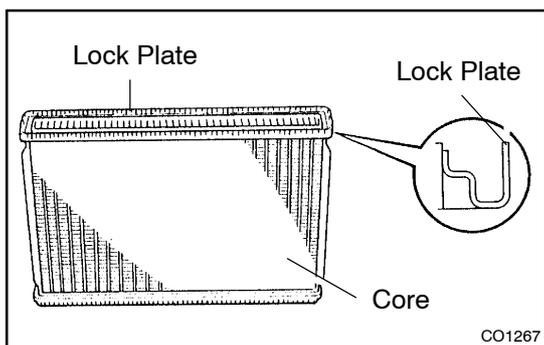


REASSEMBLY

1. INSTALL OIL COOLER

- Install a new O-ring on the oil cooler.
- Install the oil cooler on the lower tank.
- Install the plate washers and nuts.

Torque: 8.3 N·m (85 kgf·cm, 74 in·lbf)



2. INSPECT LOCK PLATE

Inspect the lock plate for damage.

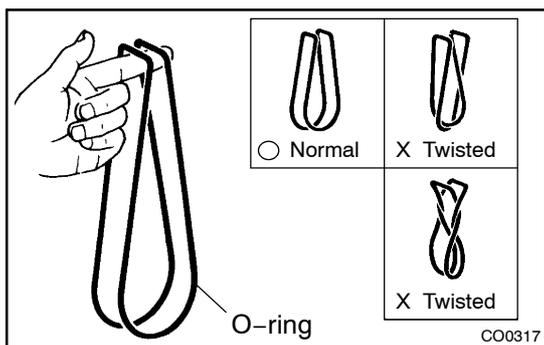
HINT:

- If the sides of the lock plate groove are deformed, reassembly of the tank will be impossible.
- First correct any deformation with pliers or similar object if necessary. Water leakage will result if the bottom of the lock plate groove is damaged or dented. Therefore, repair or replace if necessary.

NOTICE:

The radiator can only be recalced 2 times.

After the 2nd time, the radiator core must be replaced.

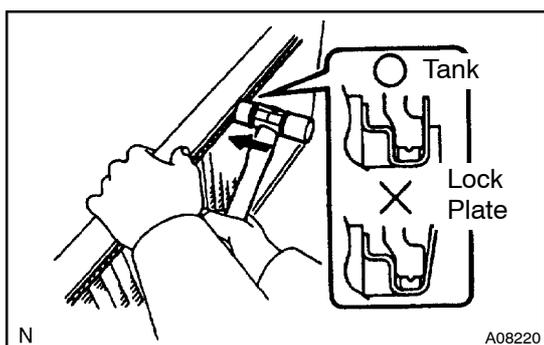


3. INSTALL NEW O-RINGS AND TANKS

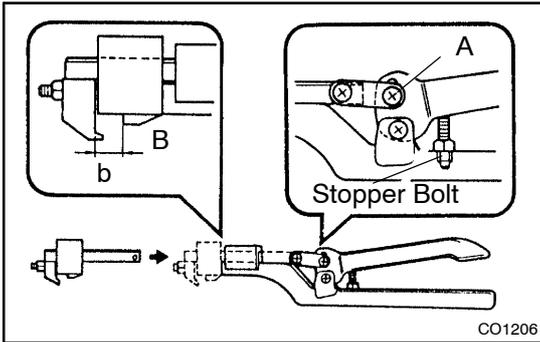
- After checking that there are no foreign objects in the lock plate groove, install a new O-ring without twisting it.

HINT:

When cleaning the lock plate groove, lightly rub it with sand paper without scratching it.



- Install the tank without damaging the O-ring.
- Tap the lock plate with a soft-faced hammer so that there is no gap between it and the tank.

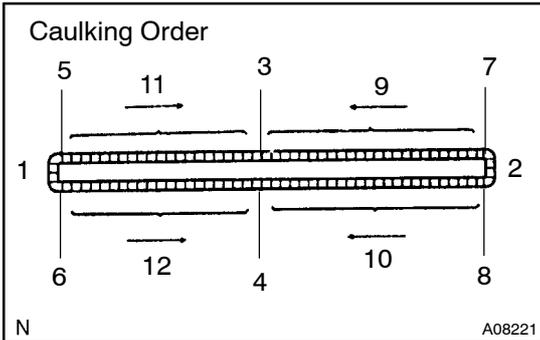


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4. ASSEMBLY OF SST

SST 09230-01010, 09231-14010

- (a) Install the punch assembly to the overhaul handle, inserting it in the hole in part "A" as shown in the illustration.
- (b) While gripping the handle, adjust the stopper bolt is the value below dimension "B" shown in the illustration.

Dimension "B": 8.81 mm (0.3468 in.)

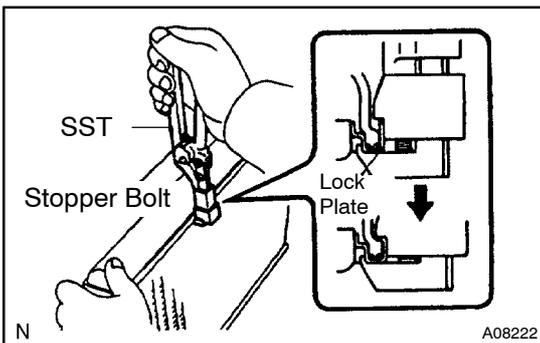
N

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5. CAULK LOCK PLATE

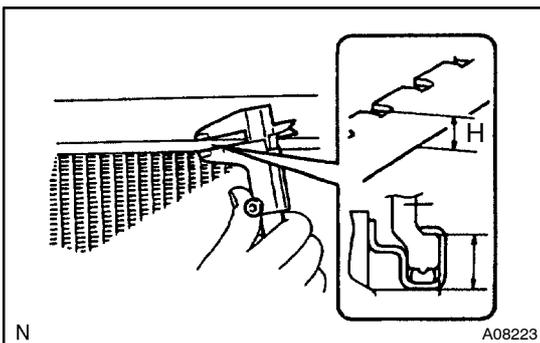
- (a) Lightly press SST against the lock plate in the order shown in the illustration. After repeating this a few times, fully caulk the lock plate by squeezing the handle until stopped by the stopper bolt.

SST 09230-01010



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- (b) Check the lock plate height (H) after completing the caulking.

Plate height (H):**7.37 - 7.85 mm (0.2902 - 0.3091 in.)**

If not within the specified height, adjust the stopper bolt of the handle again and caulk again.

6. INSTALL OIL COOLER FLARE NUT**Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)****7. INSTALL RADIATOR DRAIN PLUG**

- (a) Install new packing on the drain plug.
- (b) Install the drain plug on the lower tank.

8. LEAK INSPECTION**HINT:**

This work is performed on vehicle because any radiator cap installation operating does not exist in the radiator.