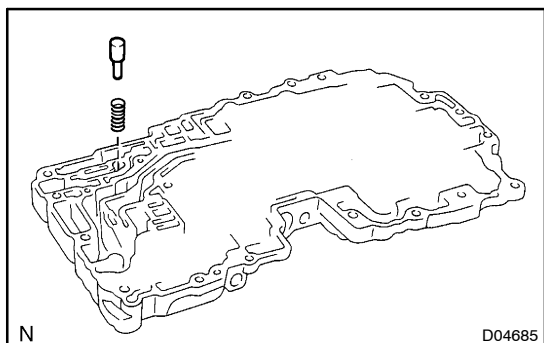


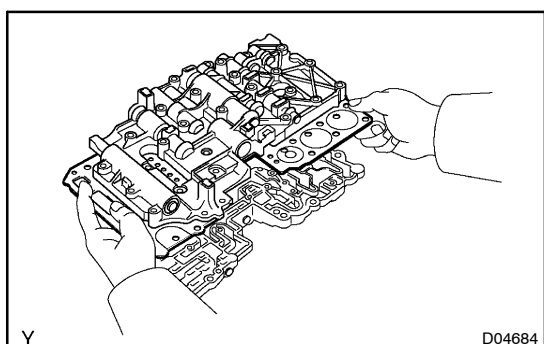
## REASSEMBLY

### 1. INSTALL ASSEMBLED GASKET & PLATE ON UPPER VALVE BODY

Align the assembled gasket & plate with each bolt hole and install the 2 screws.

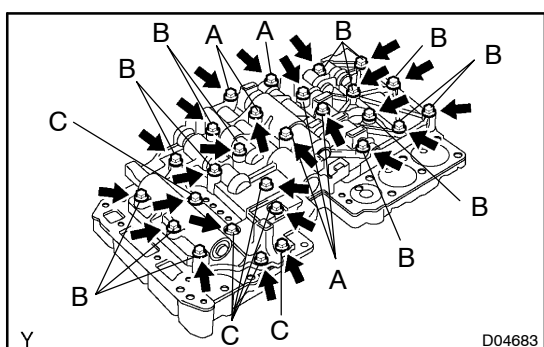


### 2. INSTALL CHECK VALVE AND SPRING TO LOWER VALVE BODY



### 3. PLACE UPPER VALVE BODY WITH ASSEMBLED GASKET & PLATE ON TOP OF LOWER VALVE BODY

Align the assembled gasket & plate in the valve body with each bolt hole.



### 4. INSTALL 27 BOLTS TO UPPER VALVE BODY Torque: 6.4 N·m (65 kgf·cm, 56 in·lbf)

HINT:

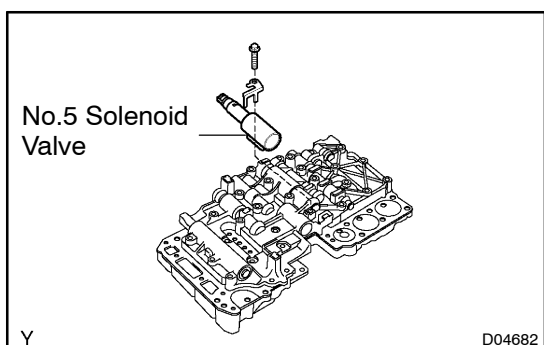
Each bolt length is indicated below.

**Bolt length:**

**Bolt A: 45 mm (1.772 in.)**

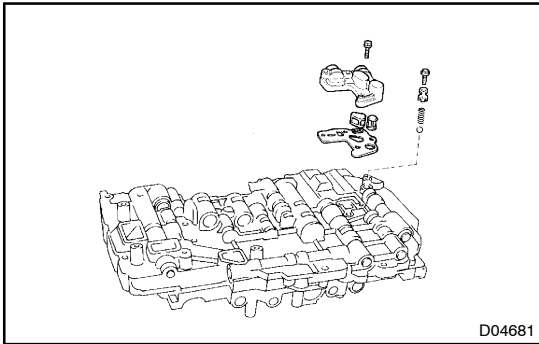
**Bolt B: 35 mm (1.378 in.)**

**Bolt C: 20 mm (0.787 in.)**



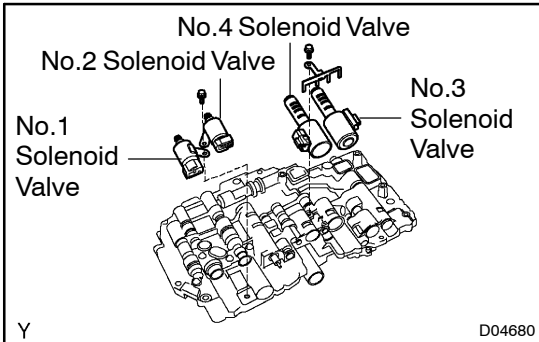
### 5. INSTALL NO.5 SOLENOID VALVE

Install the lock plate and No.5 solenoid valve with the bolt.



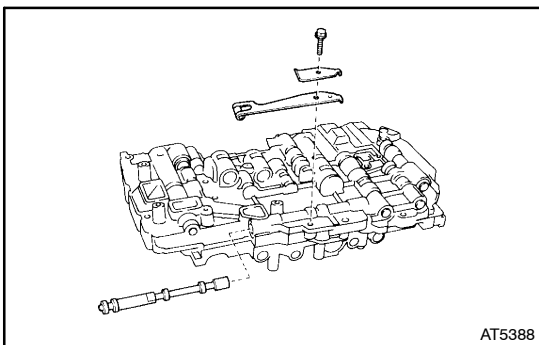
## 6. INSTALL LOWER VALVE BODY COVER, PRESSURE RELIEF VALVE AND COVER PLATE

- (a) Turn over the assembly.
- (b) Install the pressure relief valve with the bolt.
- (c) Install the 2 oil strainers to the cover plate.
- (d) Install the lower valve body cover and cover plate with the bolt.



## 7. INSTALL 4 SOLENOID VALVES

- (a) Install the lock plate, No.3 and No.4 solenoid valves with the bolt.
- (b) Coat 2 new O-rings with ATF and install them to the No.1 and No.2 solenoid valves.
- (c) Install the No.1 and No.2 solenoid valves with the bolt.



## 8. INSTALL MANUAL VALVE TO VALVE BODY

## 9. INSTALL DETENT SPRING AND SPRING PLATE

Install the detent spring and spring plate with the bolt.

**Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)**

## 10. MAKE SURE MANUAL VALVE MOVES SMOOTHLY