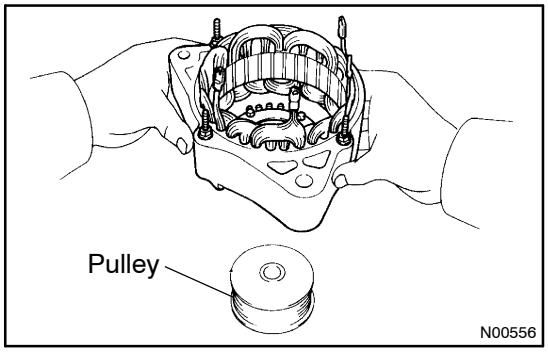
CH0B2–01

REASSEMBLY

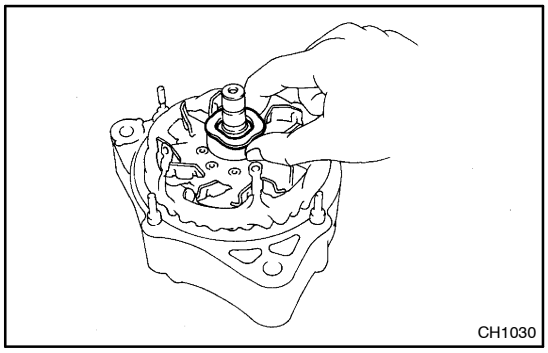
1. PLACE DRIVE END FRAME ON PULLEY

2. INSTALL ROTOR TO DRIVE END FRAME

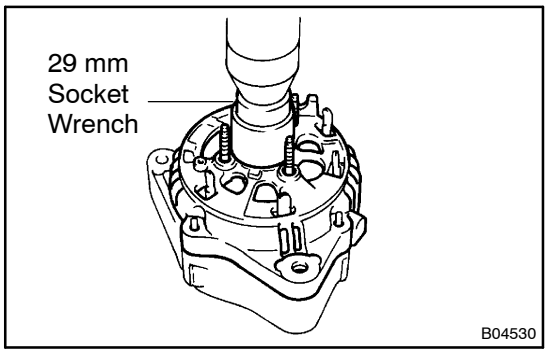


3. INSTALL RECTIFIER END FRAME

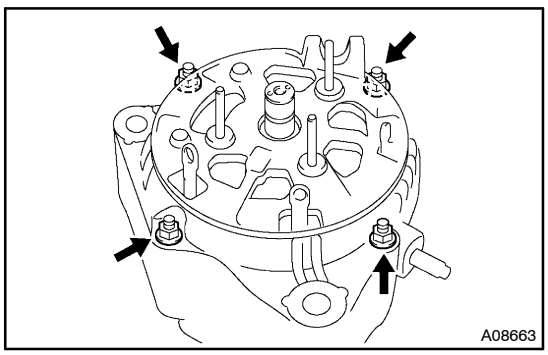
(a) Place the alternator washer on the rotor.



(b) Using a 29 mm socket wrench and press, slowly press in the rectifier end frame.



(c) Install the cord clip and 4 nuts.
Torque:
A: 4.5 N·m (46 kgf·cm, 40 in.·lbf)

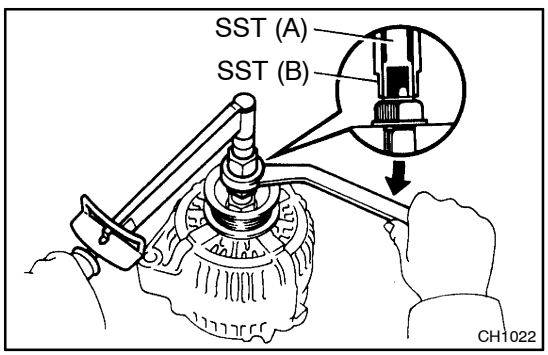


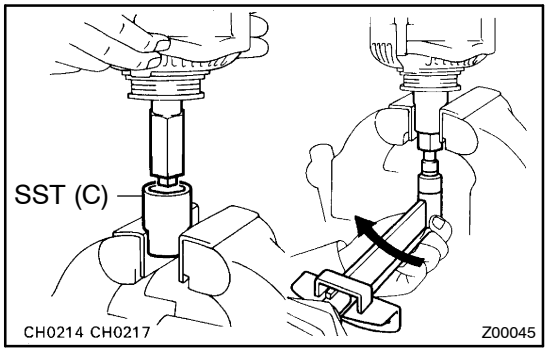
4. INSTALL PULLEY

(a) Install the pulley to the rotor shaft by tightening the pulley nut by hand.

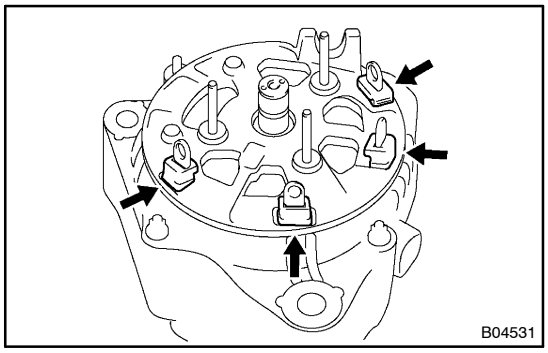
(b) Hold SST (A) with a torque wrench, and tighten SST (B) clockwise to the specified torque.
SST 09820–63011
Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

(c) Check that SST (A) is secured to the pulley shaft.

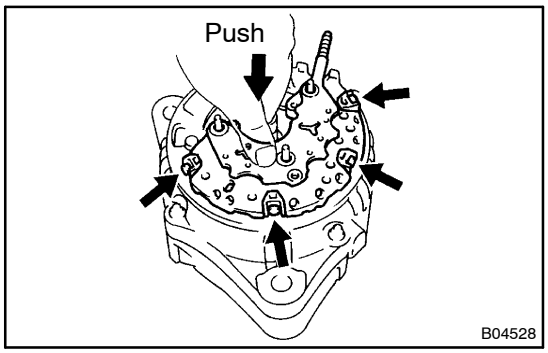




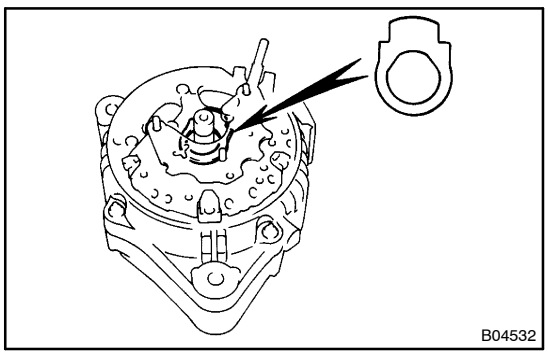
(d) As shown in the illustration, mount SST (C) in a vise, and install the alternator to SST (C).
(e) To torque the pulley nut, turn SST (A) in the direction shown in the illustration.
Torque: 111 N·m (1,125 kgf·cm, 81 ft·lbf)
(f) Remove the alternator from SST (C).
(g) Turn SST (B), and remove SST (A and B).



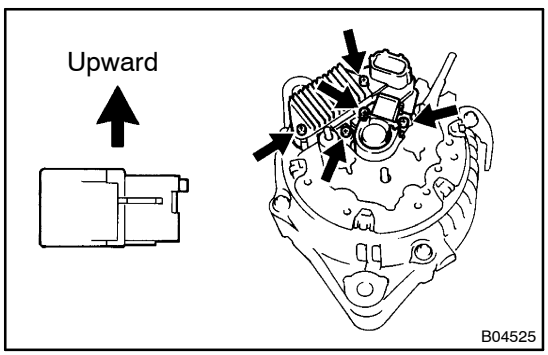
5. INSTALL RECTIFIER HOLDER
(a) Install the 4 rubber insulators on the lead wires.



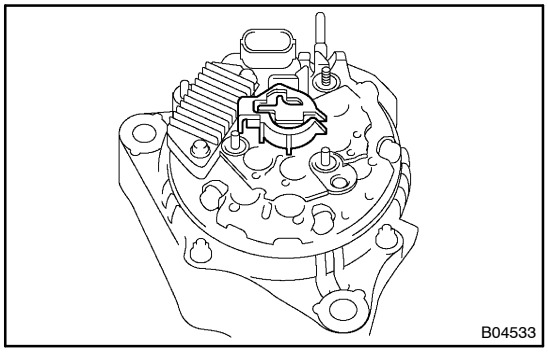
(b) Install the rectifier holder while pushing it with the 4 screws.
Torque: 2.94 N·m (30 kgf·cm, 26 in.·lbf)



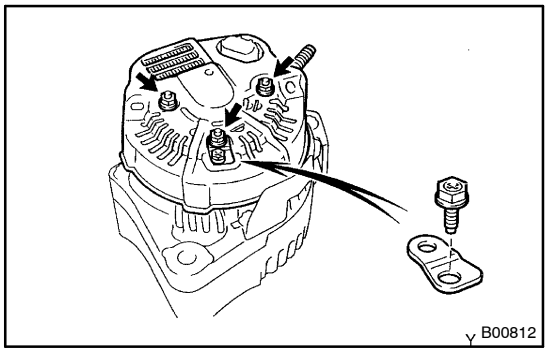
6. INSTALL IC REGULATOR AND BRUSH HOLDER
(a) Place the seal plate on the rectifier end frame.



(b) Place the IC regulator and brush holder on the rectifier end frame.
NOTICE:
Be careful of the holder installation direction.
(c) Install the 5 screws.
Torque: 1.96 N·m (20 kgf·cm, 18 in.·lbf)

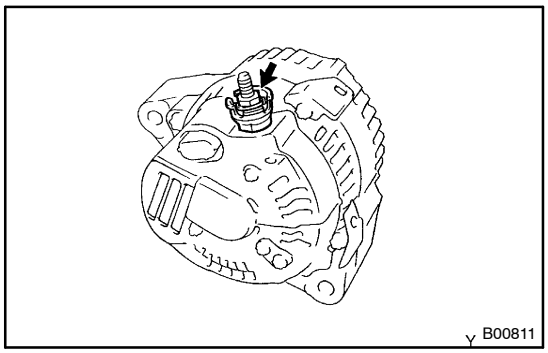


(d) Place the brush holder cover on the brush holder.



7. INSTALL REAR END COVER

(a) Install the end cover and plate terminal with the 3 nuts and bolt.
Torque:
Bolt: 3.85 N·m (39 kgf·cm, 34 in.·lbf)
Nut: 4.4 N·m (45 kgf·cm, 39 in.·lbf)



(b) Install the terminal insulator with the nut.
Torque: 6.5 N·m (67 kgf·cm, 58 in.·lbf)

8. CHECK THAT ROTOR ROTATES SMOOTHLY