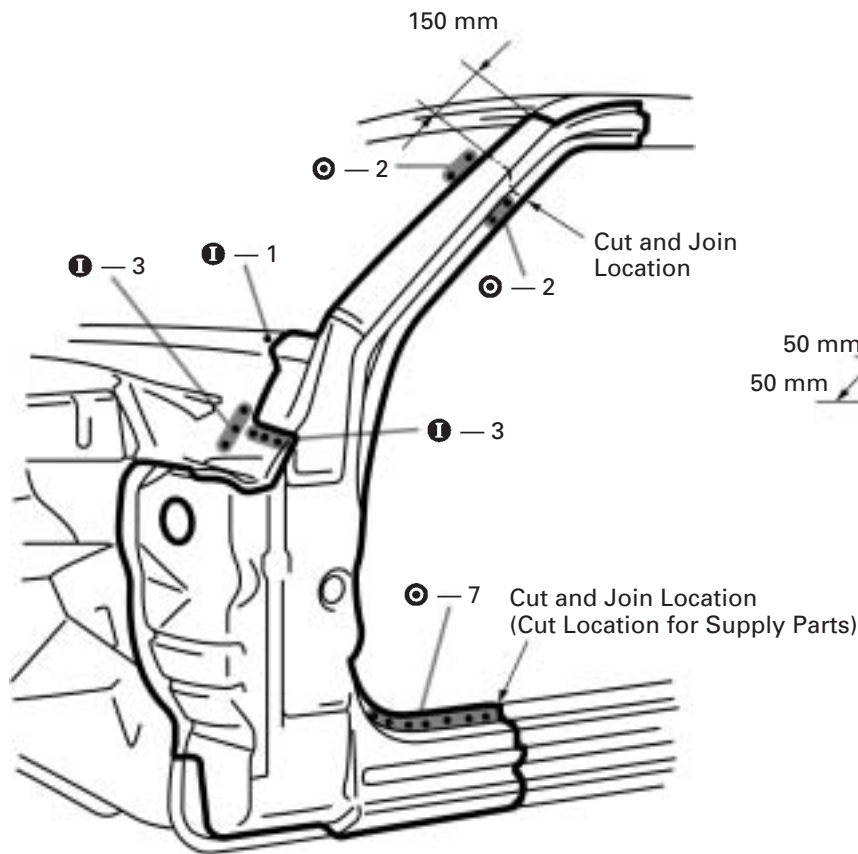
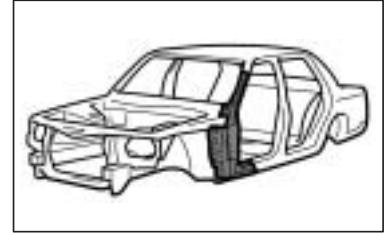
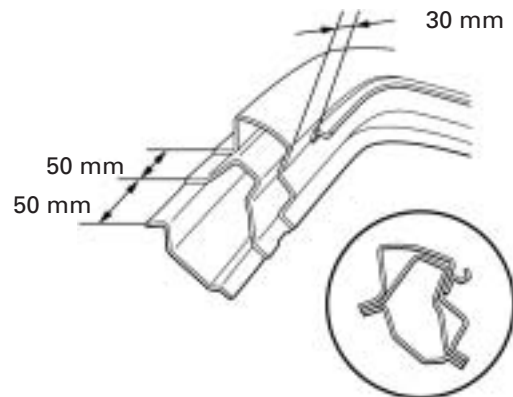


FRONT BODY PILLAR (CUT)

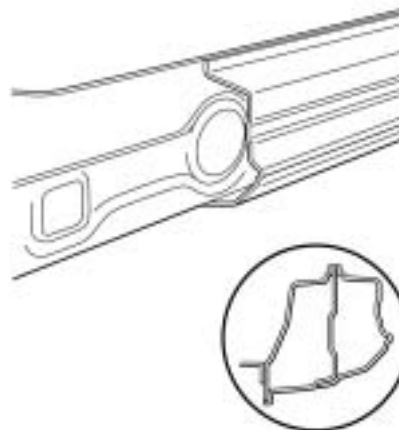
REMOVAL (With the cowl top side panel removed.)



[Cut and Join Location]



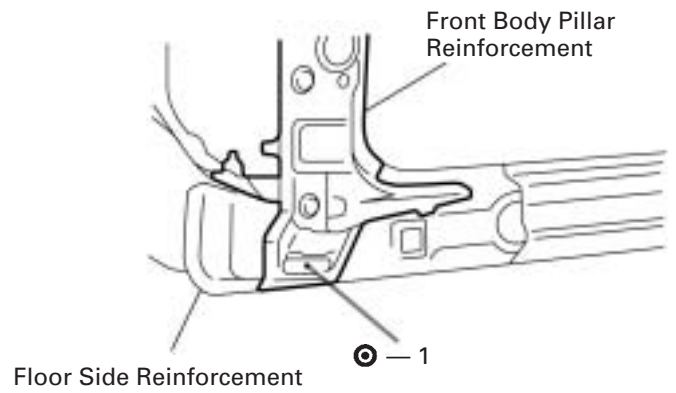
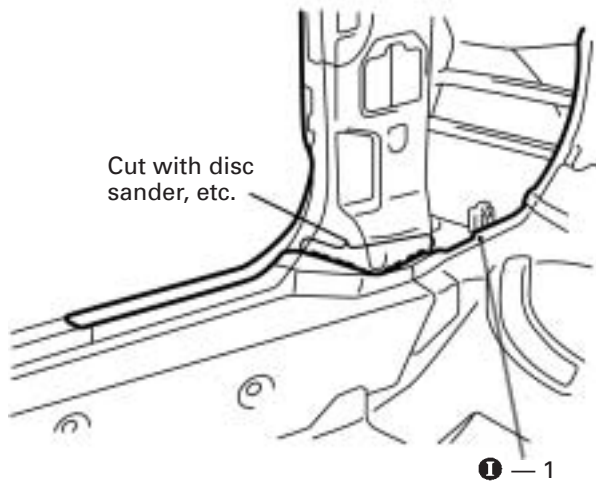
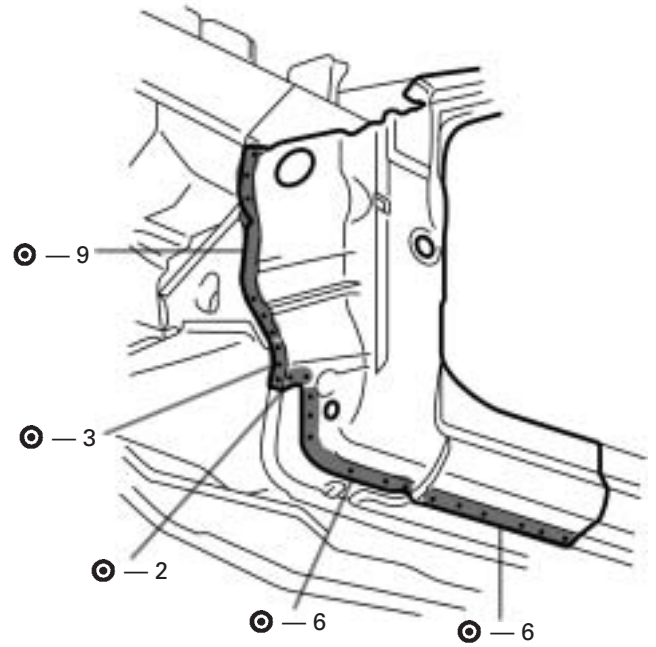
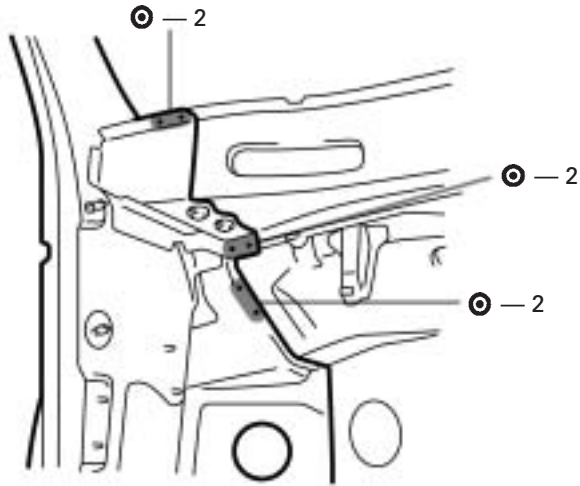
[Cut and Join Location]



1. Cut and join the parts at the locations as shown above.

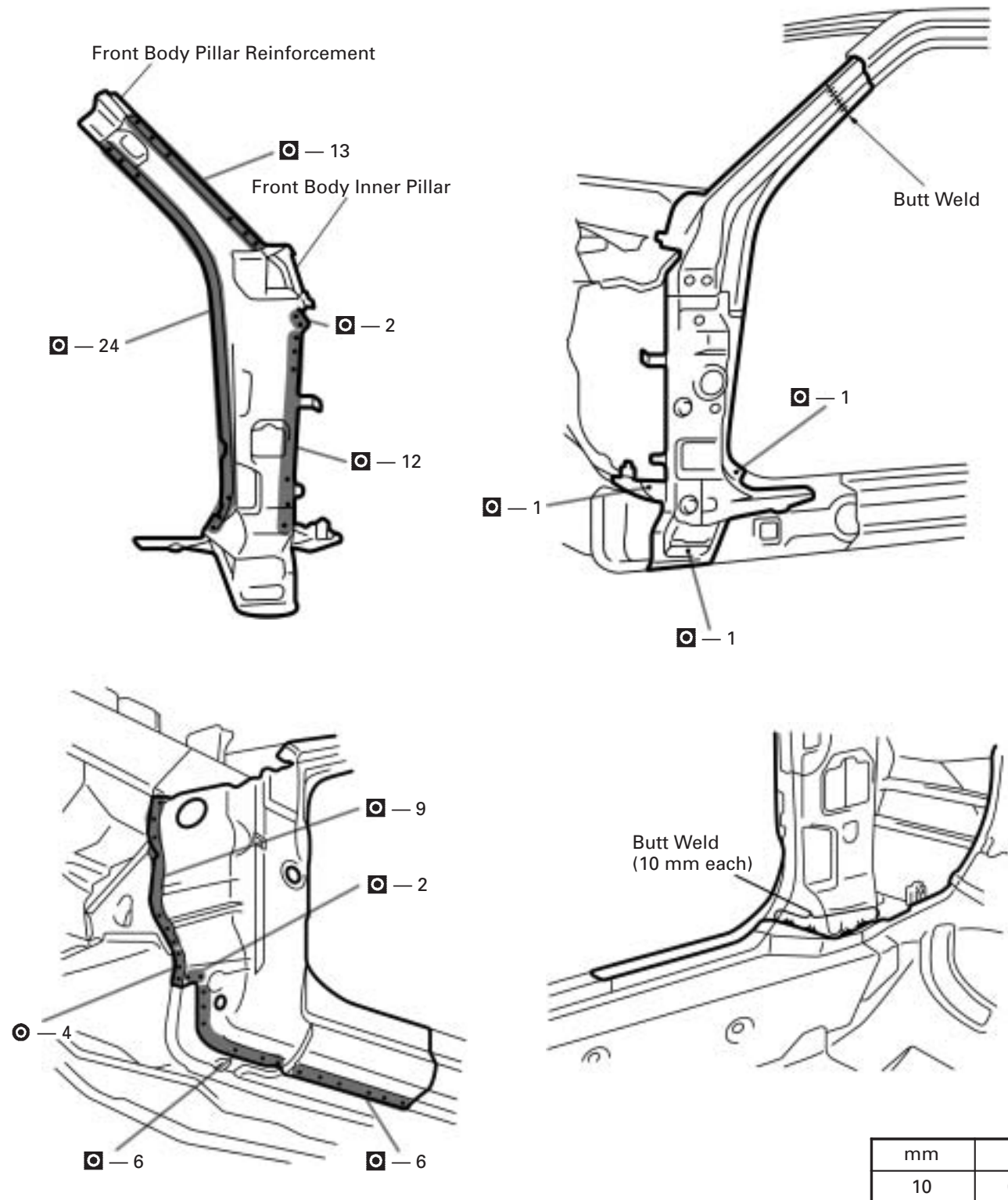
HINT: Shift the each cut and join locations of the outer pillar, reinforcement, inner pillar and roof drip channel.

mm	in.
30	1.18
50	1.97
150	5.91

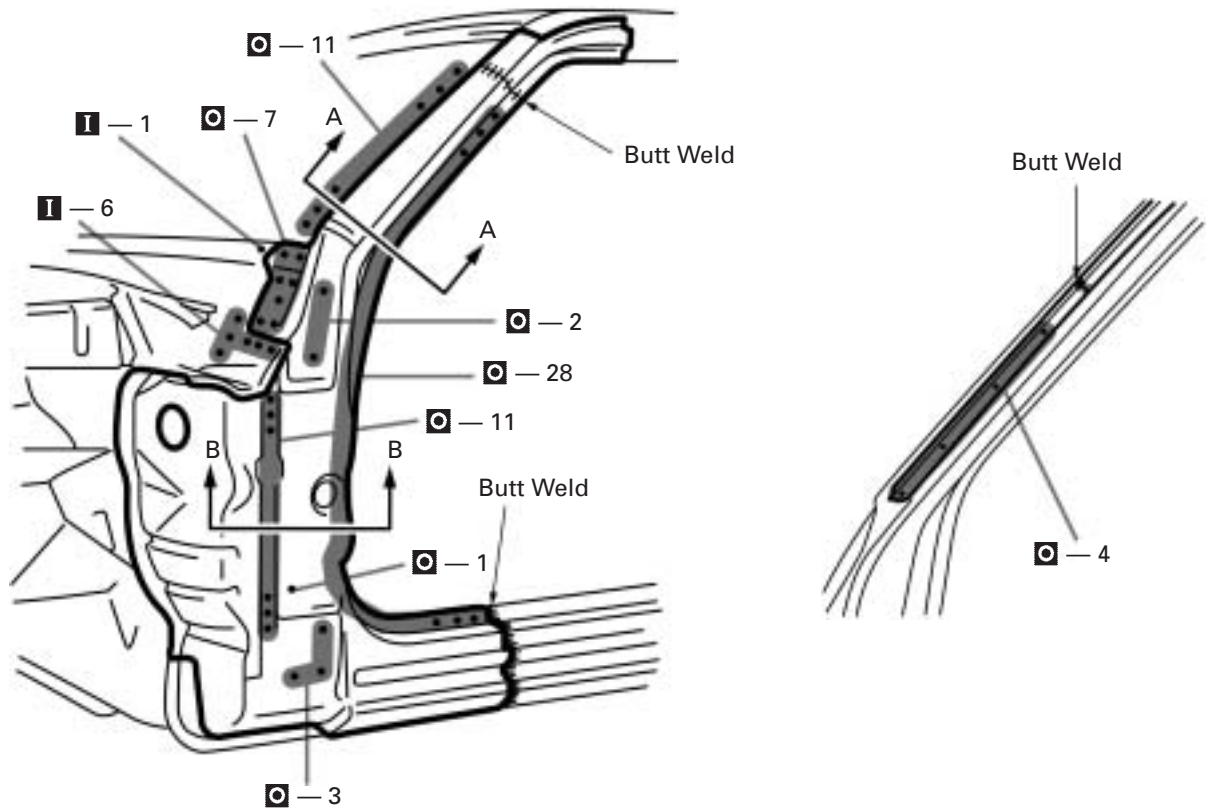


2. Cut the lower section of the front body outer panel roughly and remove the welding of the front body pillar reinforcement and floor side reinforcement.

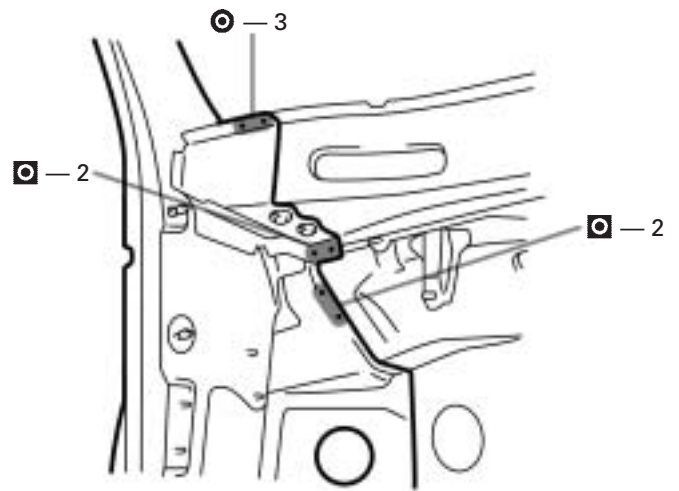
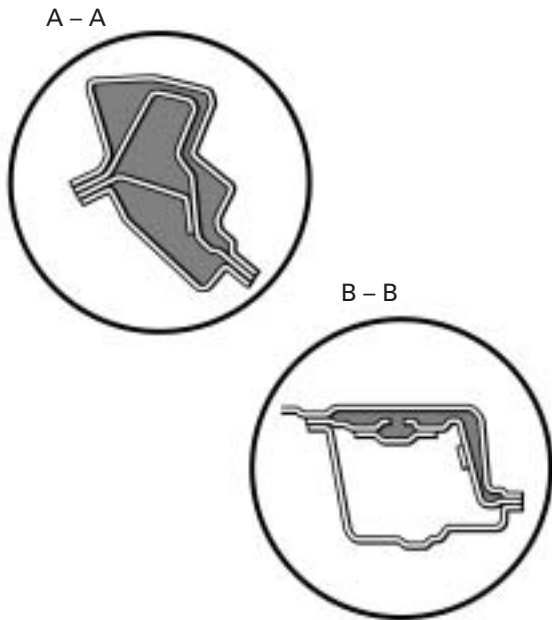
INSTALLATION



1. Before temporarily installing the new parts, weld the front body inner pillar and front body pillar reinforcement with standard points.
2. After welding the front body inner pillar and front body pillar reinforcement to the vehicle install the outer pillar.
3. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



[Foamed Material Application Areas]



4. Before welding the new parts, check the fit of the front door, front fender and windshield glass.
5. After installing the new parts, apply foamed materials.