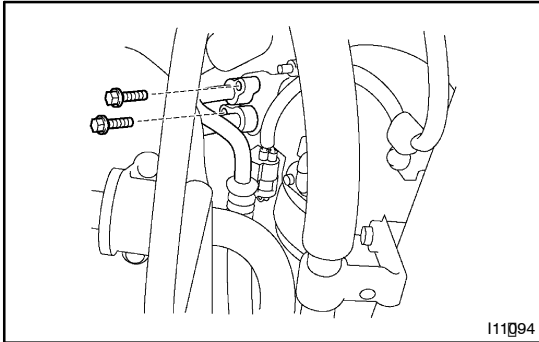


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## INSTALLATION

### 1. INSTALL COMPRESSOR

- (a) Install the compressor with the 3 bolts and nut.  
**Torque: 24.5 N·m (250 kgf·cm, 18 ft·lbf)**
- (b) Connect the earth wire harness with the bolts.
- (c) Connect the connector.



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### 2. CONNECT DISCHARGE AND SUCTION HOSES TO COMPRESSOR

Connect the both hoses with the 2 bolts.

**Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)**

#### NOTICE:

**Hose should be connected immediately after the caps have been removed.**

#### HINT:

Lubricate 2 new O-rings with compressor oil and install the hoses.

### 3. INSTALL ENGINE UNDER COVER

### 4. INSTALL AND CHECK DRIVE BELT

(See page [AC-17](#), [AC-15](#))

### 5. CONNECT NEGATIVE (-) TERMINAL CABLE TO BATTERY

### 6. EVACUATE AIR FROM REFRIGERATION SYSTEM AND CHARGE WITH REFRIGERANT

Specified amount: 1,000 ± 50 g (35.27 ± 1.76 oz.)

### 7. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant. If there is leakage, check the tightening torque at the joints.

### 8. INSPECT A/C OPERATION