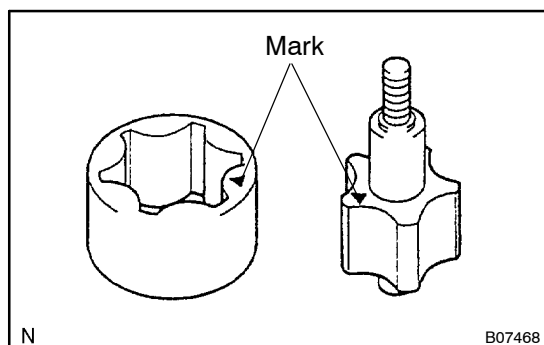


REASSEMBLY

1. INSTALL RELIEF VALVE

- (a) Lubricate a relief valve with engine oil and insert the relief valve and spring into pump body.
- (b) Install the plug.

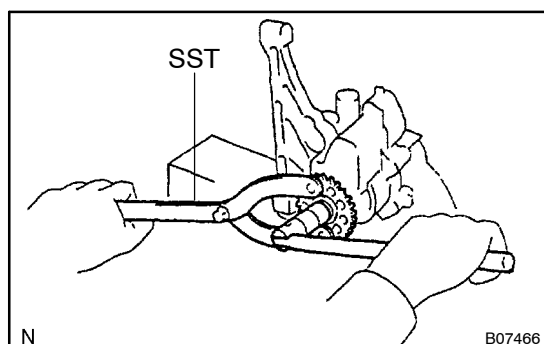
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)



2. INSTALL DRIVE AND DRIVEN ROTORS

- (a) Place the drive and driven rotors into pump body with the marks facing the pump body cover side.
- (b) Install the oil pump cover with 6 bolts.

Torque: 8.8 N·m (88 kgf·cm, 78 in·lbf)



3. INSTALL DRIVE AND DRIVEN ROTORS

Using SST, install the oil pump drive shaft gear with the nut.

SST 09962-01010 (09962-01000)

Torque: 75 N·m (765 kgf·cm, 55 ft·lbf)