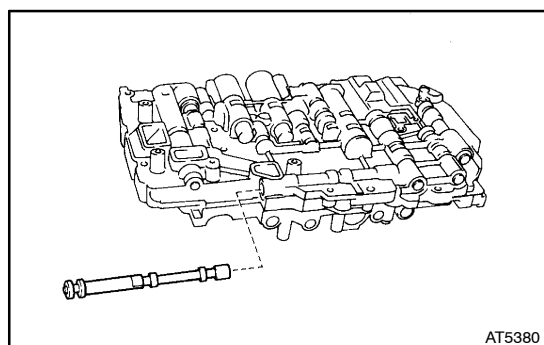


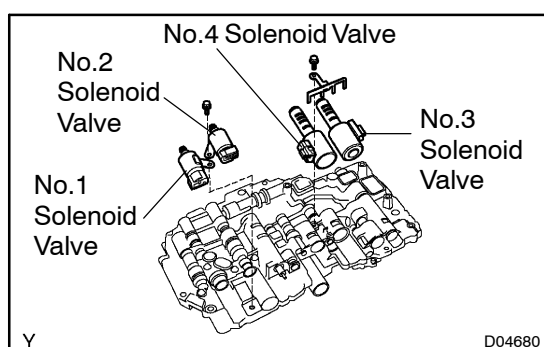
DISASSEMBLY

1. REMOVE DETENT SPRING AND SPRING PLATE

Remove the bolt, detent spring and spring plate.

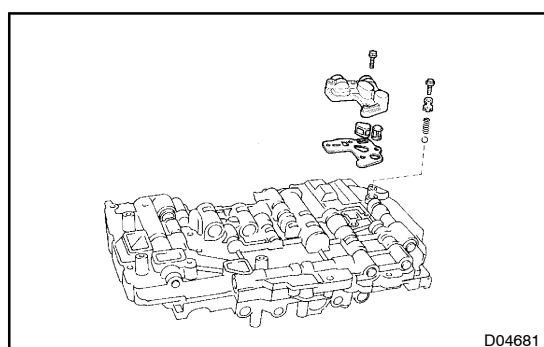


2. REMOVE MANUAL VALVE FROM VALVE BODY



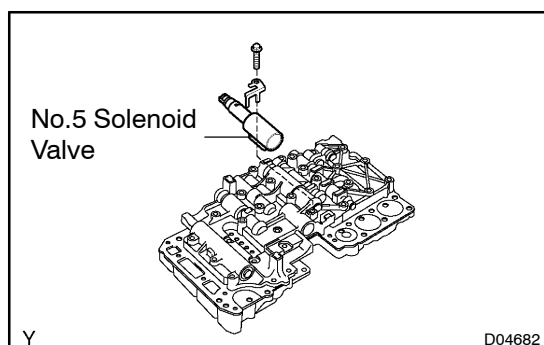
3. REMOVE 4 SOLENOID VALVES

- Remove the bolt, No.1 and No.2 solenoid valves.
- Remove the 2 O-rings from the No.1 and No.2 solenoid valves.
- Remove the bolt, lock plate, No.3 and No.4 solenoid valves.



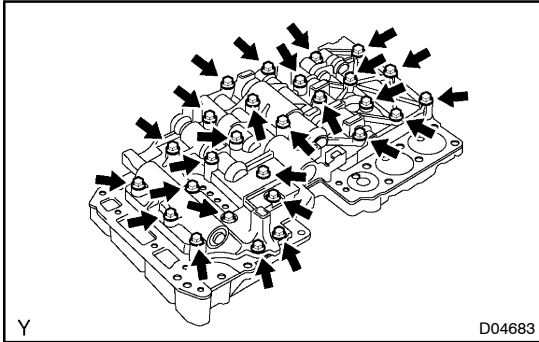
4. REMOVE LOWER VALVE BODY COVER, PRESSURE RELIEF VALVE AND COVER PLATE

- Remove the bolt, lower valve body cover and cover plate.
- Remove the 2 oil strainers from the cover plate.
- Remove the bolt and pressure relief valve.



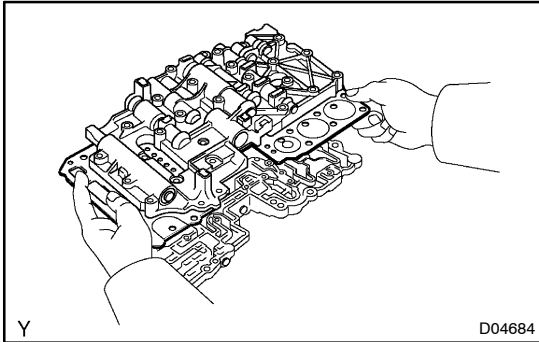
5. REMOVE NO.5 SOLENOID VALVE

Turn over the assembly and remove the bolt, lock plate and No.5 solenoid valve.

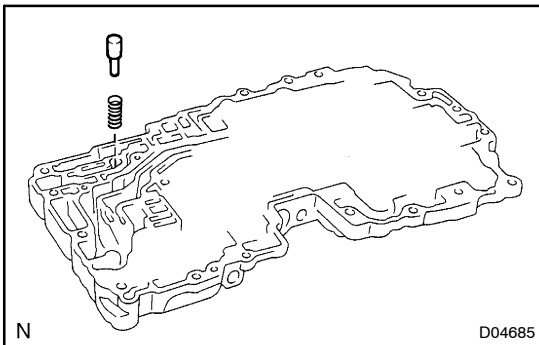


6. SEPARATE UPPER VALVE BODY AND LOWER VALVE BODY

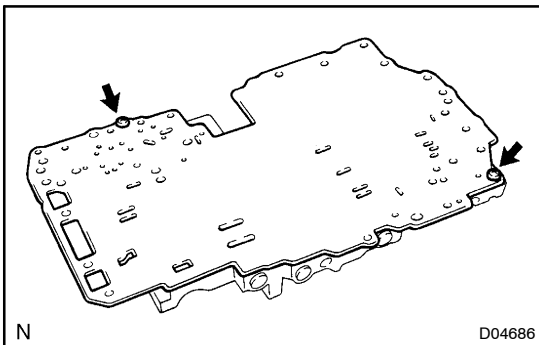
(a) Remove the 27 bolts.



(b) Remove the upper valve body with the assembled gasket & plate.



(c) Remove the check valve and spring from the lower valve body.



(d) Turn over upper valve body, remove the 2 screws and assembled gasket & plate.