

INSTALLATION

1. CLEAN BODY MOUNTING SURFACE

- Using a heat light, heat the body mounting surface to 40 – 60 °C (104 – 140 °F).

NOTICE:

Do not heat the body excessively.

- Remove the adhesive tape from the body.
- Wipe off stains with cleaner.

2. CLEAN MOULDING

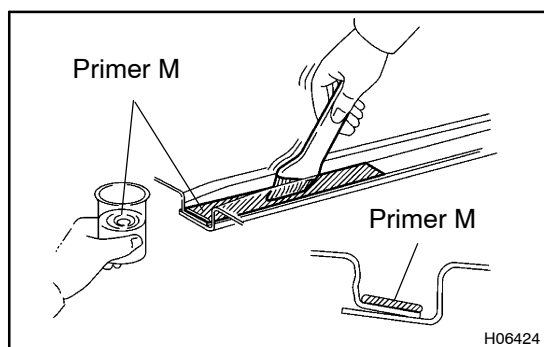
If reusing moulding:

- Using a heat light, heat the moulding to 20 – 30 °C (68 – 86 °F).

NOTICE:

Do not heat the moulding excessively.

- Remove the adhesive tape from the moulding.
- Wipe off stains with cleaner.

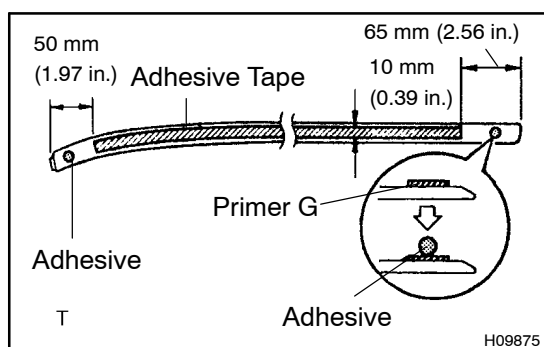


3. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat the contact surface of the body with Primer M.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer M for later use.



4. INSTALL ROOF DRIP SIDE FINISH CENTER MOULDING

- Apply adhesive tape (10 mm wide) to the moulding at the position as shown in the illustration (when the moulding is reused).
- Using a brush or a sponge, coat the front and rear of moulding with Primer G as shown in the illustration.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
 - Do not keep any of the opened Primer G for later use.
- Set the adhesive agent container to the sealer gun and apply to the positions where the primer was coated.
 - Using a heat light, heat the body and moulding.

Body: 40 – 60 °C (104 – 140 °F)

Moulding: 20 – 30 °C (68 – 86 °F)

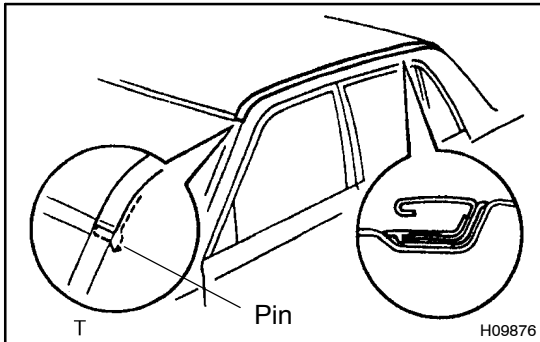
NOTICE:

Do not heat the moulding excessively.

- (f) Lift the moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get onto the uncoated area.



- (g) Insert the tip of the moulding into inside the windshield outside moulding, set the moulding onto the body and apply pressure thoroughly by hand to attach.