SA0IT-03

INSTALLATION

- 1. INSTALL STEERING KNUCKLE TO LOWER BALL JOINT Torque: 113 N·m (1,150 kgf·cm, 83 ft·lbf)
- 2. INSTALL STEERING KNUCKLE WITH AXLE HUB
- (a) Install the steering knuckle to the upper ball joint and nut.
- (b) Install the clip.

If the holes for the clip are not aligned, tighten the nut further up to 60°. Torque: 65 N·m (660 kgf·cm, 48 ft·lbf)

3. CHECK BEARING BACKLASH AND AXLE HUB DEVIATION (See page SA-13)

4. INSTALL BRAKE CALIPER AND DISC

- (a) Align the matchmarks on the disc and axle hub.
- (b) Install the disc with 2 screws. Torque: 5.0 N·m (55 kgf·cm, 44 in.·lbf)
- (c) Install the brake caliper and 2 bolts. Torque: 118 N·m (1,200kgf·cm, 87 ft·lbf)
- 5. CONNECT ABS SPEED SENSOR TO STEERING KNUCKLE Torque: 7.8 N·m (80 kgf·cm, 69 in.·lbf)
- 6. CONNECT ABS SPEED SENSOR WIRE HARNESS CLAMP TO STEERING KNUCKLE Torque: 5.4 N·m (55 kgf·cm, 48 in.·lbf)
- 7. INSTALL FRONT WHEEL Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)
- 8. DEPRESS BRAKE PEDAL SEVERAL TIMES
- 9. CHECK FRONT WHEEL ALIGNMENT (See page SA-5)
- 10. CHECK ABS SPEED SENSOR SIGNAL (See page DI-153)