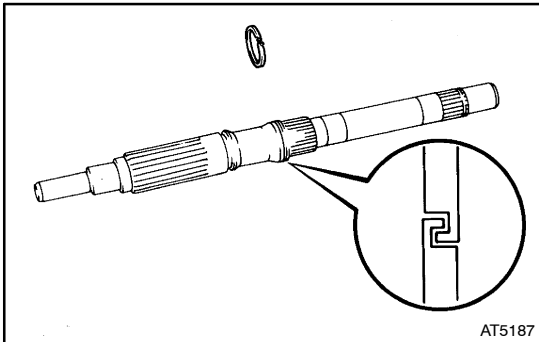
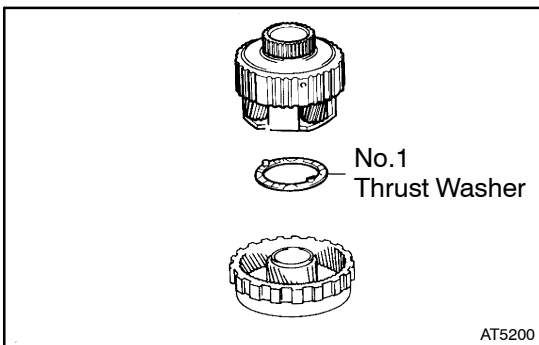


DISASSEMBLY

1. REMOVE OUTPUT SHAFT FROM REAR PLANETARY GEAR ASSEMBLY

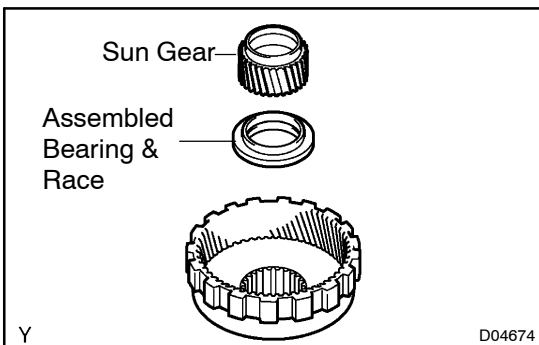


2. REMOVE OIL SEAL RING FROM OUTPUT SHAFT

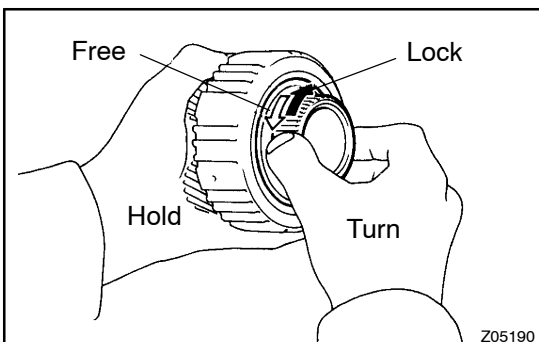


3. REMOVE REAR PLANETARY GEAR FROM REAR PLANETARY RING GEAR

- (a) Remove the No.1 thrust washer from the rear planetary gear.

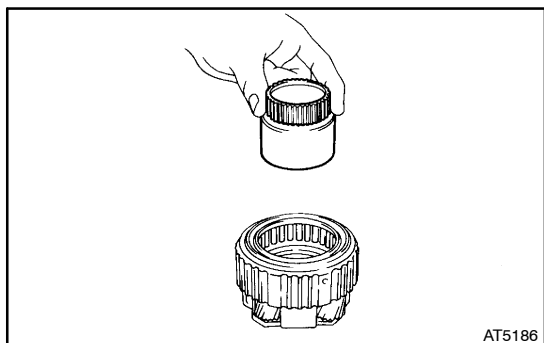


- (b) Remove the sun gear and assembled bearing & race from the rear planetary ring gear.

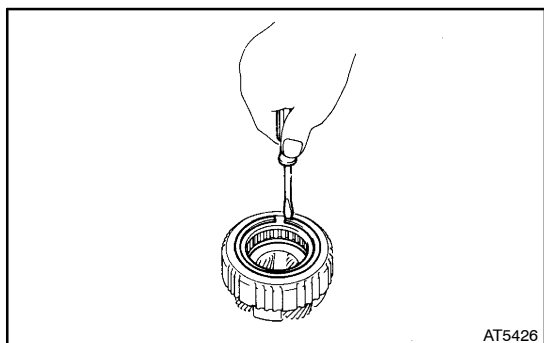


4. CHECK OPERATION OF NO.2 ONE-WAY CLUTCH

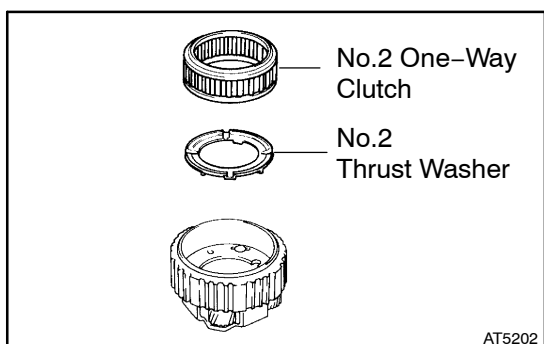
Hold the planetary gear and turn the one-way clutch inner race. The one-way clutch inner race must be able to turn freely counterclockwise and locks clockwise.

**5. REMOVE NO.2 ONE-WAY CLUTCH**

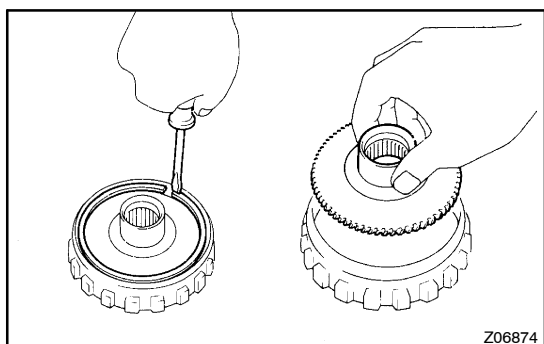
- (a) Remove the one-way clutch inner race from the rear planetary gear.



- (b) Using a screwdriver, remove the snap ring.



- (c) Remove the No.2 one-way clutch and No.2 thrust washer from the rear planetary gear.

**6. REMOVE RING GEAR FLANGE**

- (a) Using a screwdriver, remove the snap ring.
(b) Remove the ring gear flange.