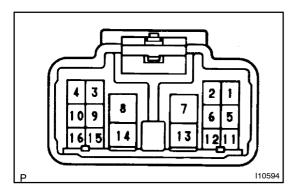
BE13Y-01



## **INSPECTION**

## I. INSPECT DRIVER'S POWER SEAT SWITCH CONTI-

## Slide switch:

| Switch position | Tester connection  | Specified condition |
|-----------------|--------------------|---------------------|
| FRONT           | 11 – 14<br>12 – 13 | Continuity          |
| OFF             | 11 – 13<br>12 – 13 | Continuity          |
| BACK            | 11 – 13<br>12 – 14 | Continuity          |

## Front vertical switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| UP              | 9 – 14<br>10 – 13 | Continuity          |
| OFF             | 9 – 13<br>10 – 13 | Continuity          |
| DOWN            | 9 – 13<br>10 – 14 | Continuity          |

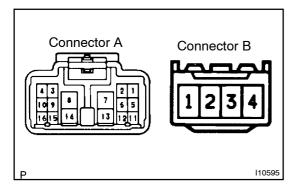
### Lifter switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| UP              | 5 – 14<br>6 – 13  | Continuity          |
| OFF             | 5 – 13<br>6 – 13  | Continuity          |
| DOWN            | 5 – 13<br>6 – 14  | Continuity          |

## **Reclining switch:**

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FORWARD         | 4 – 14<br>3 – 13  | Continuity          |
| OFF             | 4 – 13<br>3 – 13  | Continuity          |
| REAR            | 4 – 13<br>3 – 14  | Continuity          |

If continuity is not as specified, replace the switch.

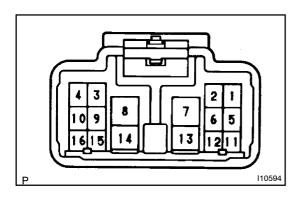


## 2. INSPECT POWER SEAT SWITCH AND LUMBER SUP-PORT SWITCH CONTINUITY

Inspect continuity between power seat switch and lumber support switch.

| Terminals | Specified condition |
|-----------|---------------------|
| A1 – B4   | Continuity          |
| A2 – B3   | Continuity          |
| A7 – B2   | Continuity          |
| A8 – B1   | Continuity          |

If continuity is not as specified, replace the wire harness.



## 3. INSPECT PASSENGER'S POWER SEAT SWITCH CONTINUITY

## Slide switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FRONT           | 7 – 12            | Continuity          |
| OFF             | -                 | No continuity       |
| BACK            | 7 – 11            | Continuity          |

### Front vertical switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| UP              | 10 – 14<br>9 – 13 | Continuity          |
| OFF             | 9 – 13<br>10 – 13 | Continuity          |
| DOWN            | 10 – 13<br>9 – 14 | Continuity          |

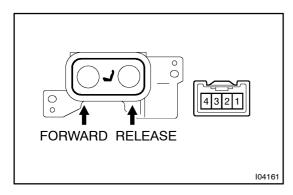
## Lifter switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| UP              | 4 – 14<br>3 – 13  | Continuity          |
| OFF             | 3 - 13<br>4 - 13  | Continuity          |
| DOWN            | 4 – 13<br>3 – 14  | Continuity          |

### Reclining switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FORWARD         | 5 – 7             | Continuity          |
| OFF             | -                 | No continuity       |
| REAR            | 6 – 7             | Continuity          |

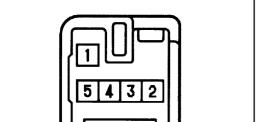
If continuity is not as specified, replace the switch.



## 4. INSPECT PASSENGER'S POWER SEAT SWITCH CONTINUITY

#### Slide switch:

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FORWARD         | 1 – 4<br>2 – 3    | Continuity          |
| OFF             | 1 – 3<br>2 – 3    | Continuity          |
| RELEASE         | 1 – 3<br>2 – 4    | Continuity          |

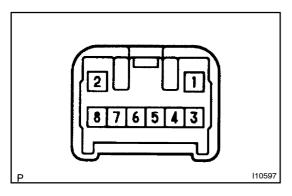


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## 5. INSPECT POWER SEAT FOR LH SEAT CONTINUITY (IN CENTER CONSOLE, FOR RECLINING)

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FRONT           | 2 – 5             | Continuity          |
| OFF             | -                 | No continuity       |
| REAR            | 2 – 3             | Continuity          |
| Illumination    | 1 – 4             | Continuity          |

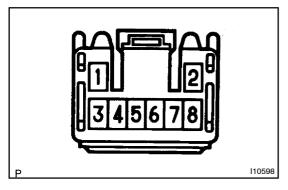
If continuity is not as specified, replace the switch.



## 6. INSPECT POWER SEAT FOR LH SEAT CONTINUITY (IN CENTER CONSOLE, FOR SLIDE)

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FRONT           | 6 – 8             | Continuity          |
| OFF             | -                 | No continuity       |
| REAR            | 5 – 6             | Continuity          |
| Illumination    | 2 – 7             | Continuity          |

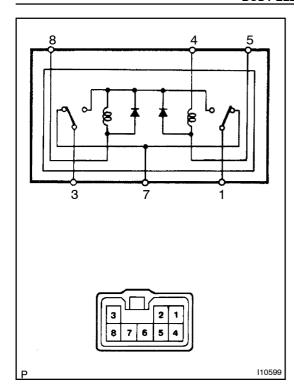
If continuity is not as specified, replace the switch.



# 7. INSPECT POWER SEAT SWITCH LH SEAT CONTINUITY (IN REAR SEAT CENTER ARM REST)

| Switch position | Tester connection | Specified condition |
|-----------------|-------------------|---------------------|
| FRONT           | 2 – 5             | Continuity          |
| OFF             | -                 | No continuity       |
| REAR            | 2 – 6             | Continuity          |
| Illumination    | 1 – 8             | Continuity          |

If continuity is not as specified, replace the switch.



#### 8. INSPECT POWER SEAT RELAY CONTINUITY

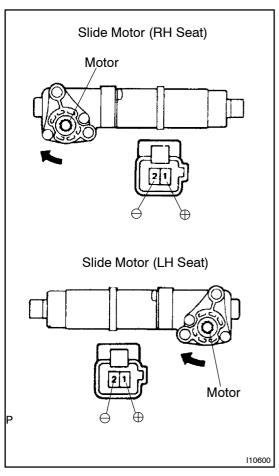
| Condition | Tester connection                | Specified condition |
|-----------|----------------------------------|---------------------|
| Constant  | 1 – 7<br>3 – 7<br>4 – 5<br>4 – 8 | Continuity          |

If continuity is not as specified, replace the relay.

### 9. INSPECT POWER SEAT RELAY VOLTAGE

| Condition                           | Tester connection | Specified condition      |
|-------------------------------------|-------------------|--------------------------|
| Apply B+ between terminals 4 and 5. | 1 – Ground        | Battery positive voltage |
| Apply B+ between terminals 4 and 8. | 1 – Ground        | Battery positive voltage |

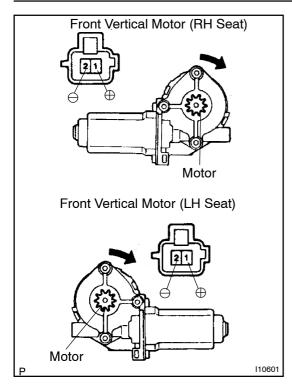
If continuity is not as specified, replace the relay.



#### 10. INSPECT SLIDE MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counter-clockwise.

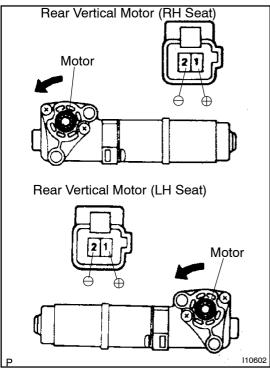
If operation is not as specified, replace the seat adjuster.



#### 11. INSPECT FRONT VERTICAL MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal1 and the negative (-) lead to terminal 2, check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counter-clockwise.

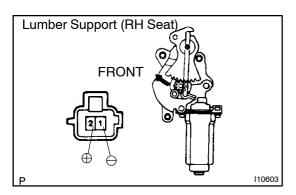
If operation is not as specified, replace the seat adjuster.



#### 12. INSPECT REAR VERTICAL MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the motor turns counterclockwise.
- (b) Reverse the polarity, check that the motor turns clockwise.

If operation is not as specified, replace the seat adjuster.



### 13. INSPECT RECLINING MOTOR OPERATION

- (a) Connect the positive (+) lead from the battery to terminal 1 and the negative (-) lead to terminal 2, check that the motor turns clockwise.
- (b) Reverse the polarity, check that the motor turns counterclockwise.

If operation is not as specified, replace the seat adjuster.

## 14. INSPECT PTC IN POWER SEAT MOTOR NOTICE:

Check with the PTC being assembled to the adjuster assembly.

- (a) Set the seat to the front-, rear-, up- or down- most position and wait for about 60 seconds.
- (b) Measure the time until the current is shut down (the motor operating sounds stop) when the power seat switch is operated further in the same direction.

## Standard: Shut-down by approx. 4 - 40 sec

(c) Wait for about 60 sec after the above shut-down check, and check that the motor activates when the power seat switch is operated in the reverse direction.