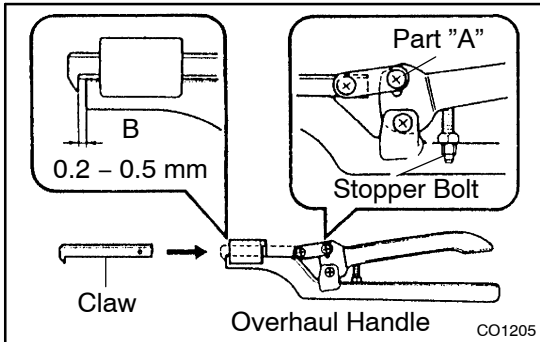


## DISASSEMBLY

### 1. REMOVE RADIATOR DRAIN PLUG

- Remove the drain plug from the radiator lower tank.
- Remove the packing from the drain plug.

### 2. REMOVE OIL COOLER FLARE NUTS



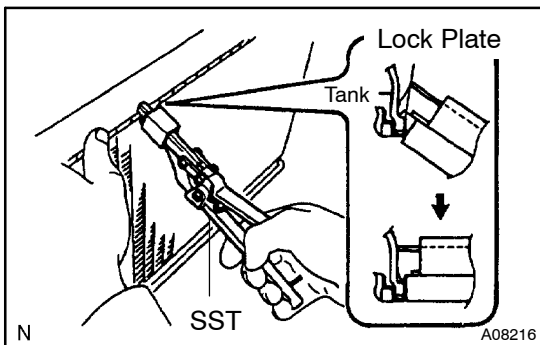
### 3. ASSEMBLY OF SST

SST 09230-01010

- Install the claw to the overhaul handle, inserting it in the hole in part "A" as shown in the illustration.
- While gripping the handle, adjust the stopper bolt so that dimension "B" shown in the illustration is 0.2 - 0.5 mm (0.008 - 0.020 in.).

#### NOTICE:

If this adjustment is not done, the claw may be damaged.



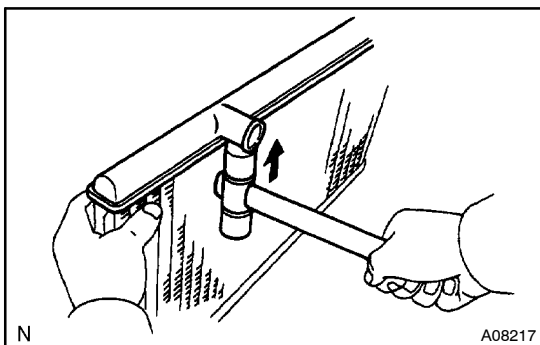
### 4. UNCAULK LOCK PLATES

Using SST to release the caulking, squeeze the handle until stopped by the stopper bolt.

SST 09230-01010

#### NOTICE:

Do not raise the lock plate higher than horizontal.



### 5. REMOVE TANKS AND O-RINGS

- Lightly tap the radiator port (inlet or outlet) with a soft-faced hammer, and remove the tanks.
- Remove the O-rings.

### 6. REMOVE OIL COOLER FROM LOWER TANK

- Remove the nuts, plate washers and oil cooler.
- Remove the O-rings from the oil cooler.