

TORQUE SPECIFICATION

| Part tightened | N·m | kgf·cm | ft·lbf |
|---|----------|-------------|------------|
| POWER TILT AND POWER TELESCOPIC STEERING COLUMN | | | |
| No. 2 intermediate shaft assembly x Main shaft assembly | 35 | 360 | 26 |
| Steering column assembly set nut | 25 | 260 | 19 |
| Sliding yoke x Control valve shaft | 35 | 360 | 26 |
| Sliding yoke x No. 2 intermediate shaft assembly | 35 | 360 | 26 |
| Steering wheel set nut | 35 | 360 | 26 |
| Steering wheel pad set screw (Torx screw) | 8.8 | 90 | 78 in.·lbf |
| POWER STEERING VANE PUMP | | | |
| Front housing x Rear bracket | 39 | 400 | 29 |
| Pressure port union | 69 | 700 | 51 |
| Oil reservoir x Vane pump assembly | 13 | 130 | 9 |
| Pump assembly set bolt | 21 | 205 | 15 |
| Pressure feed tube x Vane pump assembly | 49 | 500 | 36 |
| Vane pump pulley set nut | 43 | 440 | 32 |
| POWER STEERING GEAR | | | |
| Pressure control valve x Control valve housing | 18 | 185 | 13 |
| Control valve housing x Rack housing | 18 | 185 | 13 |
| Self-locking nut | 39 | 400 | 29 |
| Rack housing cap | 69 | 700 | 51 |
| Rack guide spring cap lock nut | 50 (69) | 513 (700) | 37 (51) |
| Rack end x Steering rack | 77 (103) | 782 (1,050) | 57 (76) |
| Tie rod end lock nut | 56 | 570 | 41 |
| Turn pressure tube | 20 (25) | 203 (250) | 15 (18) |
| PS gear assembly set bolt and nut | 127 | 1,300 | 94 |
| Pressure feed and return tubes | 49 | 500 | 36 |
| Sliding yoke x Control valve shaft | 35 | 360 | 26 |
| Steering knuckle x Tie rod end | 108 | 1,102 | 80 |
| Front brake caliper | 118 | 1,200 | 87 |
| Steering wheel set nut | 35 | 360 | 26 |

(): For use without SST