

REMOVAL

1. REMOVE NO. 1 ENGINE UNDER COVER

Remove the 8 bolts, 8 screws and No. 1 under cover.

2. REMOVE AIR CLEANER INLET

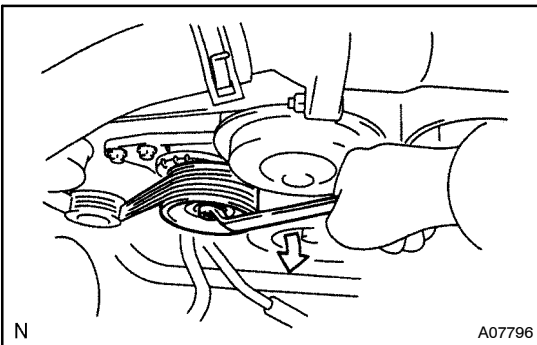
Remove the 2 bolts, 2 nuts and air cleaner inlet.

3. DISCONNECT AIR CLEANER HOSE

Loosen the clamp and disconnect the air cleaner hose.

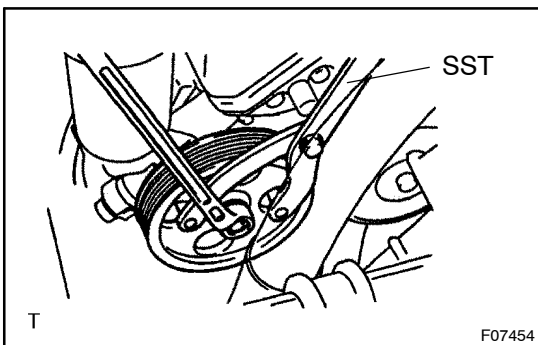
4. REMOVE AIR CLEANER ASSEMBLY RH WITH AIR FLOW METER ASSEMBLY

- (a) Disconnect the connector.
- (b) Remove the 2 bolts and air cleaner assembly RH with air flow meter assembly.



5. REMOVE DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner clockwise, and remove the drive belt.



6. REMOVE VANE PUMP PULLEY

- (a) Using SST, stop the pulley rotating and loosen the nut. SST 09960-10010 (09962-01000, 09963-01000)
- (b) Remove the nut and vane pump pulley from the vane pump shaft.

7. DISCONNECT RETURN HOSE

Remove the clip and disconnect the return hose.

8. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket, and disconnect the pressure feed tube.

9. REMOVE PS VANE PUMP ASSEMBLY

Remove the 3 bolts and vane pump assembly.