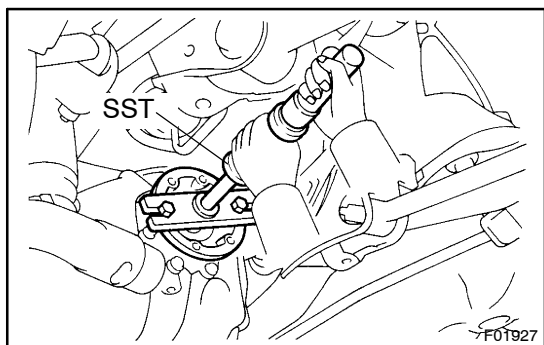


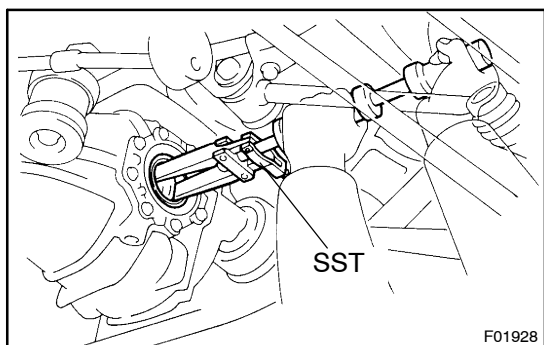
REPLACEMENT

1. DRAIN DIFFERENTIAL OIL
2. REMOVE DRIVE SHAFT (See page SA-62)



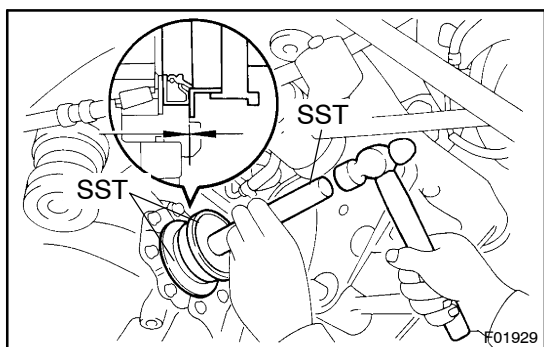
3. REMOVE SIDE GEAR SHAFT

- (a) Using SST and 2 bolts, remove the side gear shaft.
SST 09520-24010
- (b) Remove the snap ring from the side gear shaft.



4. REMOVE SIDE GEAR SHAFT OIL SEAL

- Using SST, remove the oil seal.
SST 09308-00010

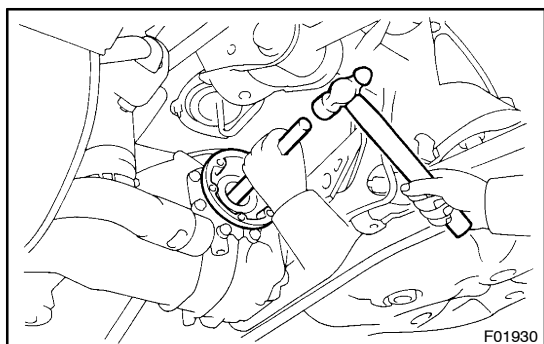


5. INSTALL SIDE GEAR SHAFT OIL SEAL

- (a) Using SST and a hammer, install a new oil seal until it is flush with end surface of the differential carrier retainer.
SST 09316-20011, 09608-32010,
09950-70010 (09951-07150)
- (b) Coat MP grease to the oil seal lip.

6. INSTALL SIDE GEAR SHAFT

- (a) Install a new snap ring to the side gear shaft.



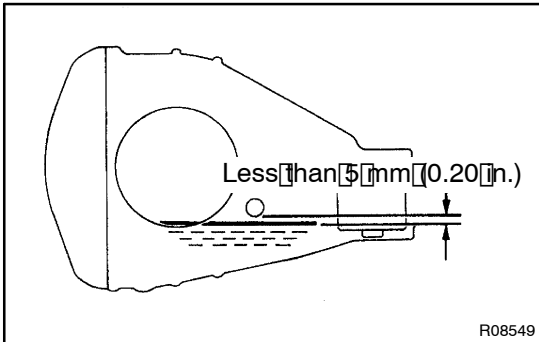
- (b) Using a brass bar and hammer, install the side gear shaft to the differential carrier.

NOTICE:

Be careful not to damage the side gear shaft and oil seal.

7. CHECK INSTALLATION OF SIDE GEAR SHAFT

- (a) Check that there is 2 – 3 mm (0.08 – 0.12 in.) of play in the axial direction.
- (b) Check that the side gear shaft cannot be removed by hand.

8. INSTALL DRIVE SHAFT (See page SA-69)**9. FILL AND CHECK DIFFERENTIAL OIL LEVEL****Torque: 49 N·m (500 kgf·cm, 39 ft·lbf)****Oil grade: Hypoid gear oil API GL-5****Viscosity:****Above -18°C (0°F) SAE 90****Below -18°C (0°F) SAE 80W-90 or 80W****Capacity: 1.35 liters (1.43 US qts, 1.19 Imp. qts)**