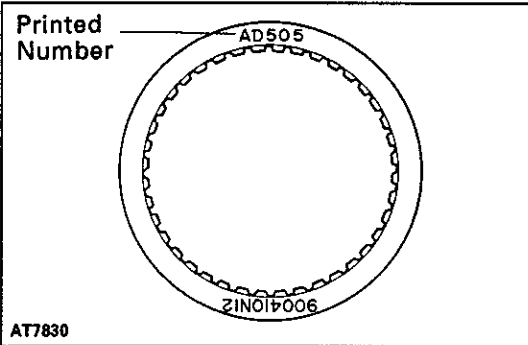


## 7. REMOVE 3 OIL SEAL RINGS FROM FORWARD CLUTCH



## FORWARD CLUTCH INSPECTION

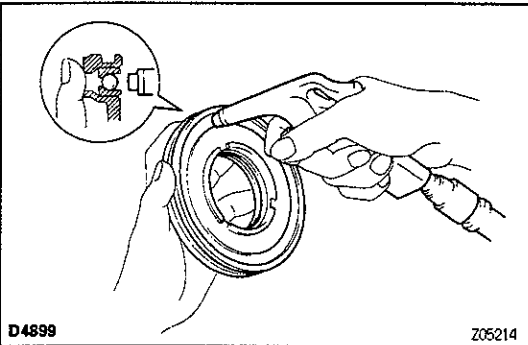
AT0E2-02

### 1. INSPECT DISC, PLATE AND FLANGE

Check to see if the sliding surface of the disc, plate and flange are worn or burnt. If necessary, replace them.

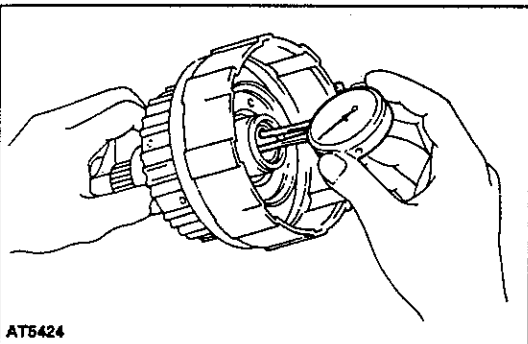
#### HINT:

- If the lining of the disc is peeling off or discolored, or even if parts of the printed numbers are defaced, replace all discs.
- Before assembling new discs, soak them in ATF for at least 15 minutes.



### 2. CHECK FORWARD CLUTCH PISTON

- Check that the check ball is free by shaking the piston.
- Check that the valve does not leak by applying low-pressure compressed air.



### 3. CHECK FORWARD CLUTCH DRUM BUSHING

Using a dial indicator, measure the inside diameter of the forward clutch drum bushing.

**Maximum inside diameter:**

**24.08 mm (0.9480 in.)**

If the inside diameter is greater than the maximum, replace the forward clutch drum.