

BODY**TORQUE SPECIFICATION**

SS120-01

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	-	-	-
Front bumper reinforcement x Body	17.5	178	13
Front bumper stay x Body	17.5	178	13
Front bumper reinforcement x Front bumper stay	17.5	178	13
Front bumper upper reinforcement x Front bumper reinforcement plate	5.0	51	44 in.·lbf
Front bumper reinforcement plate x Body	5.0	51	44 in.·lbf
Front bumper cover x Body	5.0	51	44 in.·lbf
Radiator lower grille x Front bumper bar	2.0	20	17 in.·lbf
Front bumper cover x Front bumper bar	5.0	51	44 in.·lbf
Front bumper lower No.2 retainer x Front bumper cover	5.0	51	44 in.·lbf
REAR BUMPER	-	-	-
Rear bumper side mounting bracket x Rear bumper reinforcement	17.5	178	13
Rear bumper side mounting bracket x Body	17.5	178	13
Rear bumper cover x Body	5.0	51	44 in.·lbf
Rear bumper lower retainer x Rear bumper cover	5.0	51	44 in.·lbf
Rear bumper reinforcement x Body	17.5	178	13
HOOD	-	-	-
Hood x Hood hinge	11.5	117	8
Hood lock x Body	7.0	71	62 in.·lbf
HOOD SUPPORT	-	-	-
Hood support x Body	22	225	16
Hood support x Hood	22	225	16
FRONT DOOR	-	-	-
Front door lock control link x Door panel	11	115	8
Front door glass x Front door power window regulator	7.0	71	62 in.·lbf
Front door power window regulator x Door panel Window regulator body:	12.6	128	9
Equalizer arm:	11	115	8
Front door lock x Door panel	5.0	51	44 in.·lbf
Outside handle x Door panel	5.5	56	49 in.·lbf
Front door lock cylinder x Outside handle	5.5	56	49 in.·lbf
Front door hinge x Body	32.5	332	24
Front door hinge x Door panel	26	265	19
Door lock striker x Body	23	235	17
REAR DOOR	-	-	-
Rear door lock control link x Body	11	115	8
Rear door glass x Window regulator	8.0	82	71 in.·lbf
Rear door power window regulator x Body	5.5	56	49 in.·lbf
Door lock remote control base plate x Body	11	115	8
Rear door closer x Door panel	5.0	51	44 in.·lbf
Door hinge x Body	30	306	22
Door hinge x Door panel	26	265	19
Door lock striker x Body	23	235	17

OUTSIDE REAR VIEW MIRROR	-	-	-	
Outside rear view mirror x Body	Fender mirror type:	2.0	20	17 in.·lbf
Outside rear view mirror x Door panel	Door mirror type:	7.0	71	62 in.·lbf
LUGGAGE COMPARTMENT DOOR AND HINGE	-	-	-	
Luggage compartment door hinge x Luggage compartment door		17.5	178	13
Luggage compartment door lock x Luggage compartment door		5.5	56	49 in.·lbf
Luggage compartment door closer x Body		5.5	56	49 in.·lbf
FRONT WIPER AND WASHER	-	-	-	
Wiper motor x Wiper link assembly		5.4	55	48 in.·lbf
Wiper motor and link assembly x Body	Bolt A and B	5.0	51	44 in.·lbf
	Bolt C	7.0	71	62 in.·lbf
Wiper arm x Wiper link		26	265	19
INSTRUMENT PANEL	-	-	-	
Front passenger airbag assembly x Instrument panel assembly		7.5	76	66 in.·lbf
Front passenger airbag assembly x Reinforcement		20	205	56
Steering wheel nut		35	360	26
FRONT SEAT	-	-	-	
Front seat x Body		61	620	45
Power seat slide motor x Seat track No.1 bracket		4.9	50	43 in.·lbf
Horizontal jack screw x Power seat slide motor		4.9	50	43 in.·lbf
Front seat track assembly x Front vertical adjuster		19	195	14
Front seat track assembly x Front vertical inner adjuster		19	195	14
Power seat rear vertical motor x Rear vertical jack screw		4.9	50	43 in.·lbf
Rear vertical adjuster x Front seat track assembly		19	195	14
Reclining adjuster connecting rod x Reclining adjuster		7.8	80	69 in.·lbf
Reclining adjuster connecting pipe x Reclining adjuster		7.8	80	69 in.·lbf
Reclining adjuster x Front seatback frame		18	185	13
Front seat cushion assembly x Front seat adjuster		18	185	13
Front seatback assembly x Front seat adjuster		18	185	13
REAR SEAT	-	-	-	
Rear seatback assembly x Body		19	195	14
Rear seat adjuster x Body		19	195	14
Rear seat side airbag x Body		19	195	14
Rear seat horizontal travel jack screw x Power seat slide motor		4.9	50	43 in.·lbf
Power seat slide motor x Rear seat inner track		4.9	50	43 in.·lbf
Power seat vertical motor x Rear seat outer track		4.9	50	43 in.·lbf
SEAT BELT (Front)	-	-	-	
Front seat outer belt anchor x Front seat		41	420	30
Front seat outer belt shoulder anchor x Front shoulder belt anchor adjuster		41	420	30
Front seat outer belt retractor x Body	Upper side bolt:	7.4	75	65 in.·lbf
	Lower side bolt:	41	420	30
Front shoulder belt anchor adjuster x Body		41	420	30
Front seat inner belt x Front seat		41	420	30
SEAT BELT (Rear)	-	-	-	
Rear seat outer belt retractor x Body		41	420	30
Rear seat outer center belt retractor x Body		41	420	30

SERVICE SPECIFICATIONS - BODY

Rear seat inner belt x Seat adjuster	41	420	30
FUEL TANK AND LINE	-	-	-
Fuel tank x Body	25	250	18
Fuel tank filler pipe x Fuel tank	1.5	15	13 in.·lbf
Fuel tank filler pipe x Fuel tank	3.5	35	30 in.·lbf
Fuel suction tube with fuel pump x Fuel tank	Bolt:	3.4	35
	Nut:	5.5	56
Fuel sender gage x Fuel tank	3.4	35	30 in.·lbf
Fuel tube x Fuel tank	29	300	22