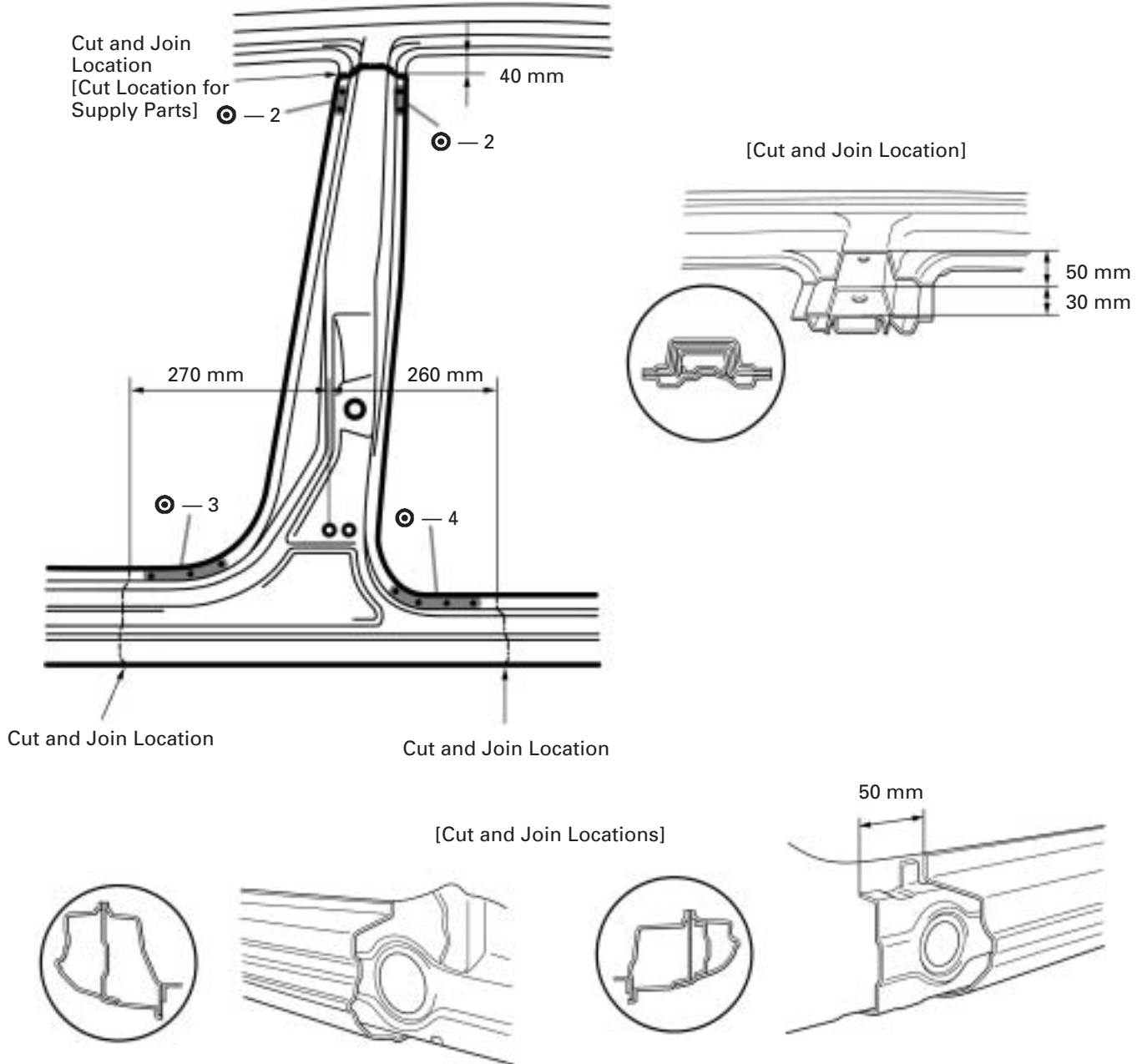
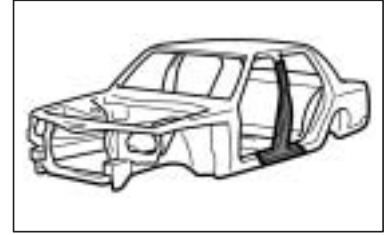


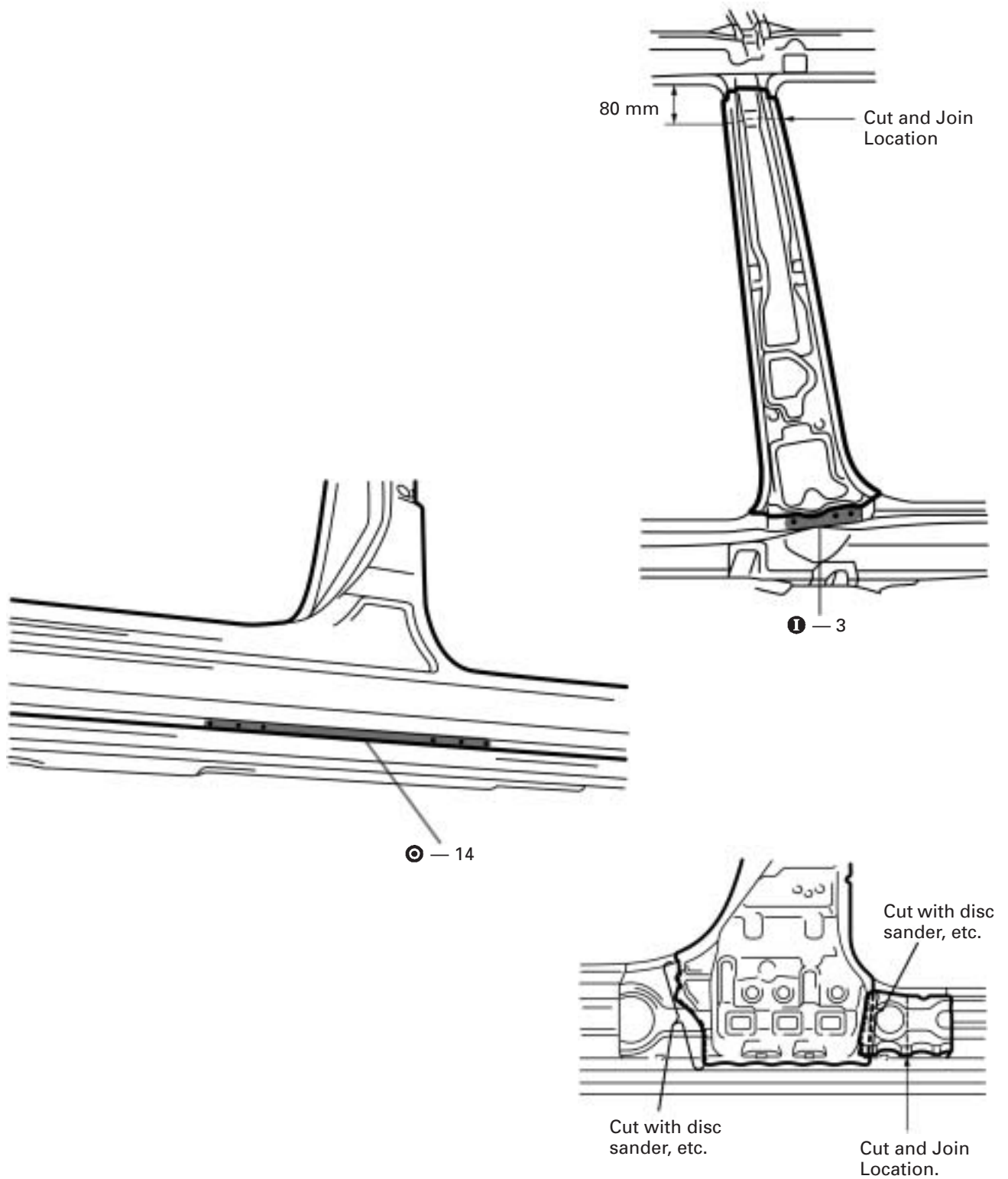
CENTER BODY PILLAR (CUT)

REMOVAL



1. Cut and join the parts at the locations as shown above.

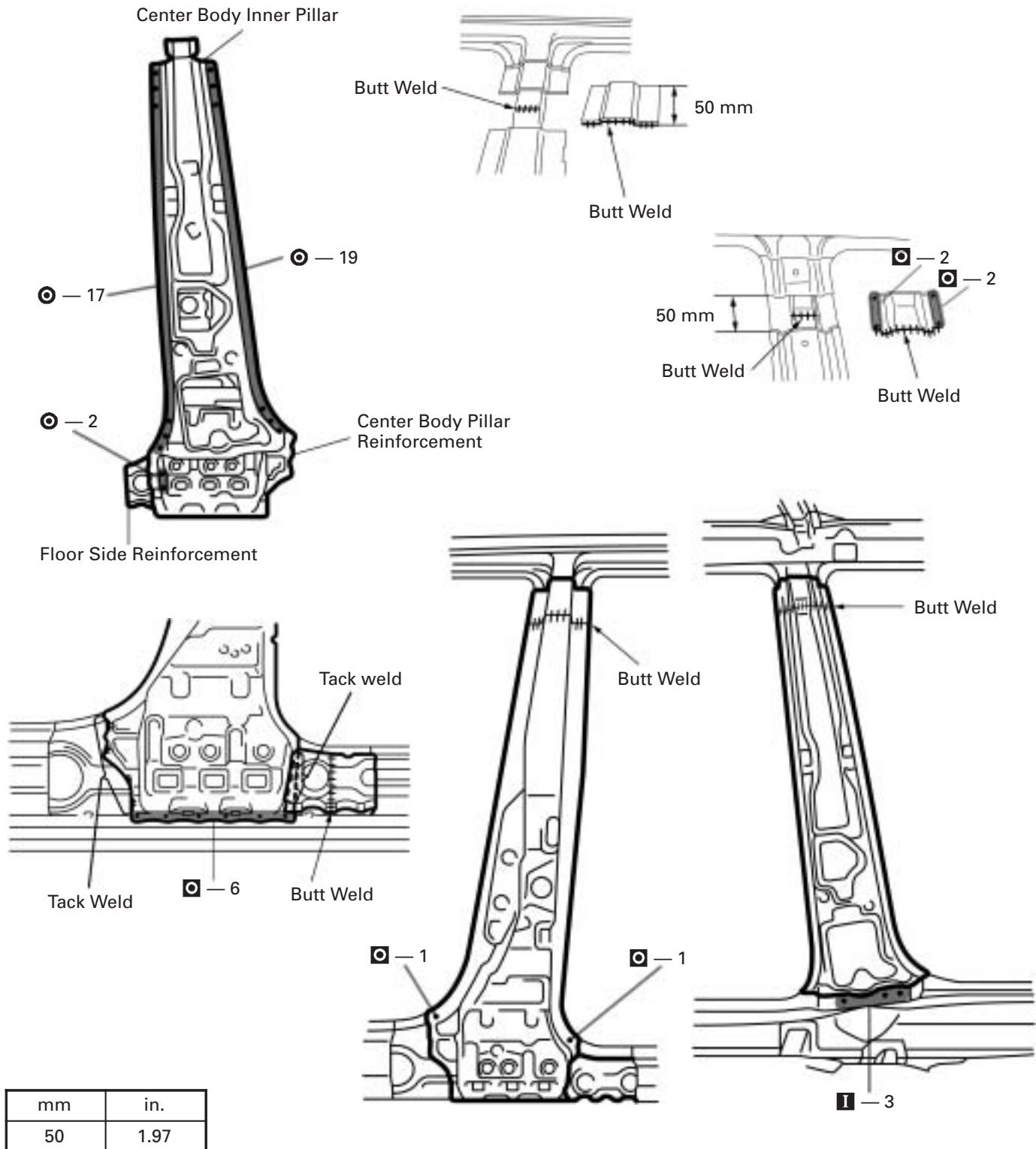
mm	in.
30	1.18
40	1.57
50	1.97
260	10.24
270	10.63



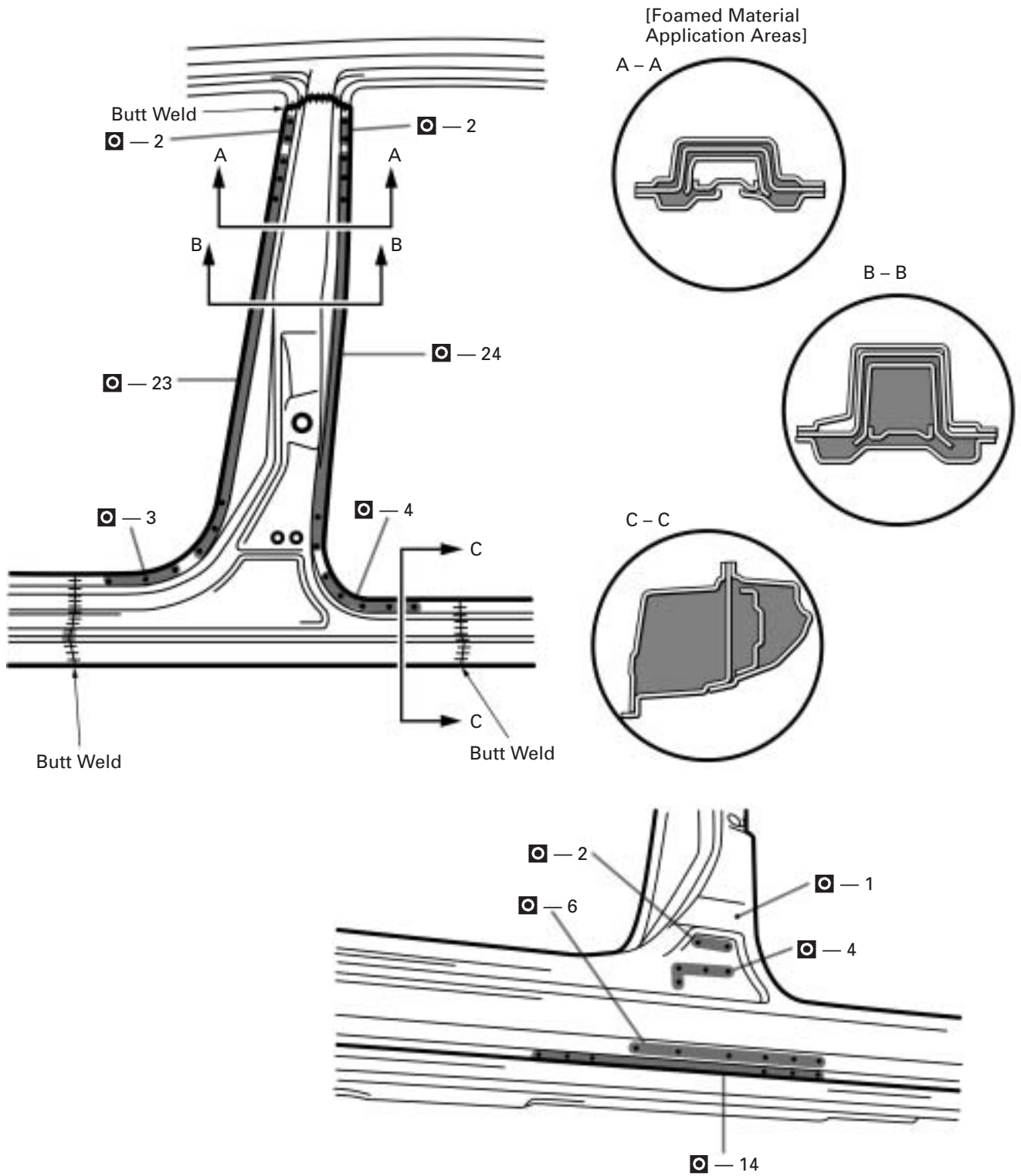
2. Cut the lower section of the center body outer panel roughly and cut away the welding section of the rocker panel No.1 reinforcement and center body pillar reinforcement.

mm	in.
80	3.15

INSTALLATION



1. Before temporarily installing the new parts, weld the center body pillar reinforcement, center body inner pillar and floor side reinforcement with standard points.
2. Center body inner pillar and center body pillar reinforcement should have been cut about 50 mm (1.97 in.) below the cut and joint section, and then install the reinforcement after making it butt welded.
3. After installing the center body inner pillar and center body pillar reinforcement to the vehicle side, install the center outer pillar.



4. Temporarily install the new parts and measure each part in accordance with the body dimension diagram.
5. Before welding the new parts, check the fit of the front door and rear door.
6. After installing the new parts, apply foamed materials.