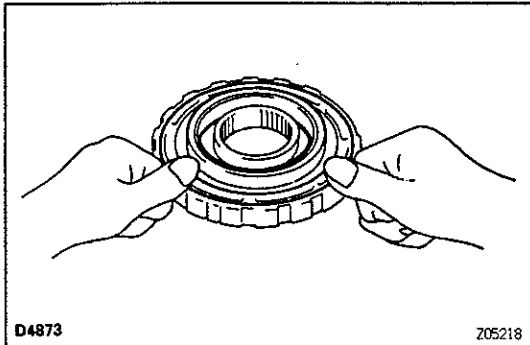


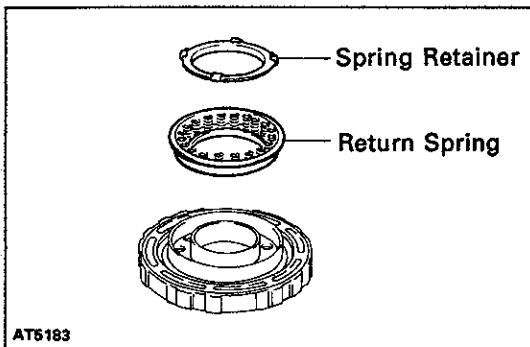
SECOND BRAKE ASSEMBLY

1. INSTALL SECOND BRAKE PISTON

- (a) Coat 2 new O-rings with ATF and install them on second brake piston.

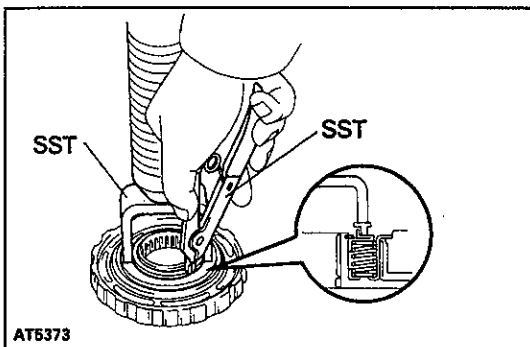


- (b) Being careful not to damage the O-rings, press the second brake piston into the second brake drum with both hands.

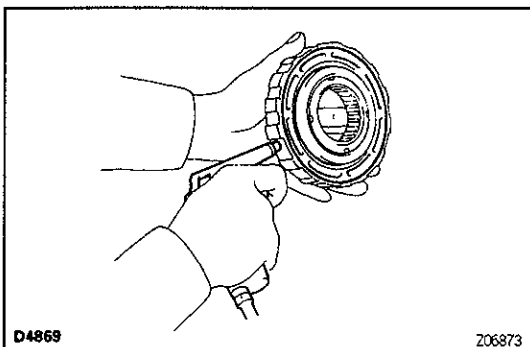


2. INSTALL PISTON RETURN SPRINGS

- (a) Install the piston return spring.
- (b) Install the spring retainer.



- (c) Place SST on the spring retainer, and compress the return spring with a shop press.
SST 09350-30020 (09350-07040)
- (d) Using SST, install the snap ring.
SST 09350-30020 (09350-07070)



3. CHECK SECOND BRAKE PISTON MOVEMENT

Make sure the second brake piston moves smoothly when applying and releasing low - pressure compressed air to the second brake drum.