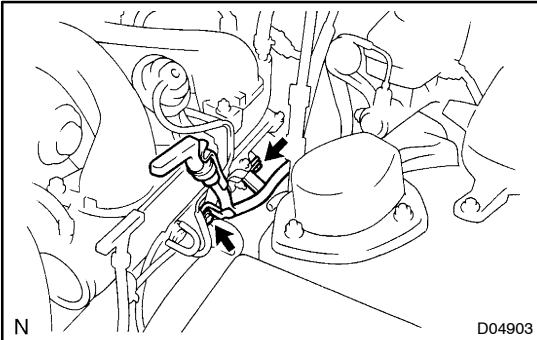


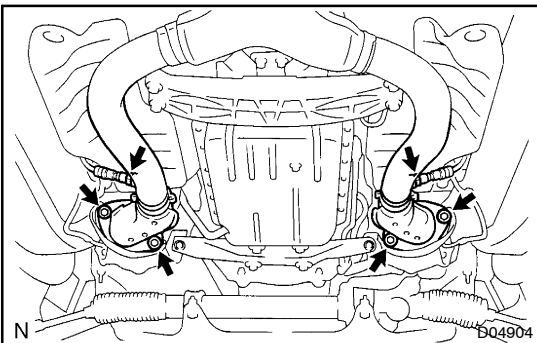
## REMOVAL

1. REMOVE BATTERY CLAMP COVER, BATTERY CLAMP, BATTERY AND BATTERY TRAY
2. REMOVE OIL LEVEL GAUGE



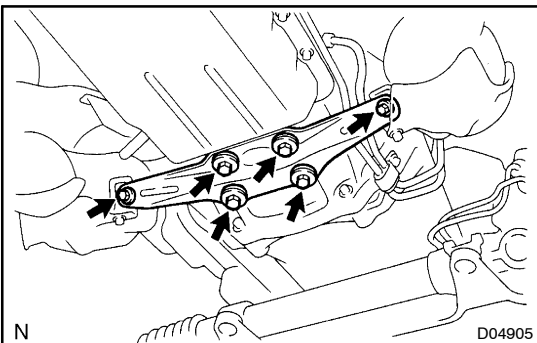
3. REMOVE ATF FILLER PIPE  
Remove the 2 bolts and ATF filler pipe.

4. REMOVE ENGINE UNDERCOVER NO. 1



5. REMOVE EXHAUST PIPE ASSEMBLY

- (a) Remove the 2 head oxygen sensor.
- (b) Remove the 4 bolts and 2 catalytic converter supporting brackets.
- (c) Remove the 6 O-rings, exhaust pipe assembly and 2 gaskets.

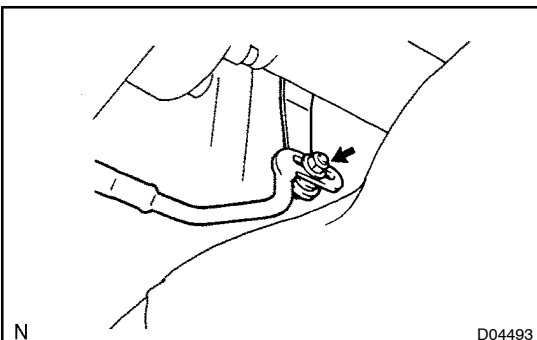


6. REMOVE EXHAUST PIPE SUPPORT BRACKET

Remove the 6 bolts and exhaust pipe support bracket.

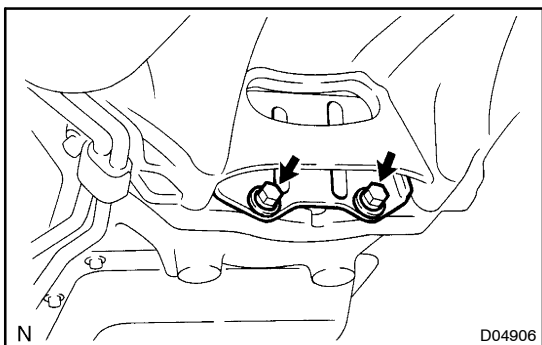
7. REMOVE FRONT FLOOR UNDER REINFORCEMENT, FRONT FLOOR INSULATOR NO. 1, REAR CENTER FLOOR CROSSMEMBER BRACES

8. REMOVE PROPELLER SHAFT ASSEMBLY  
(See page PR-4)

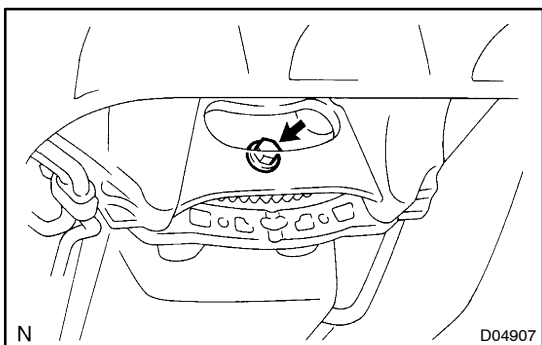


9. DISCONNECT SHIFT LEVER

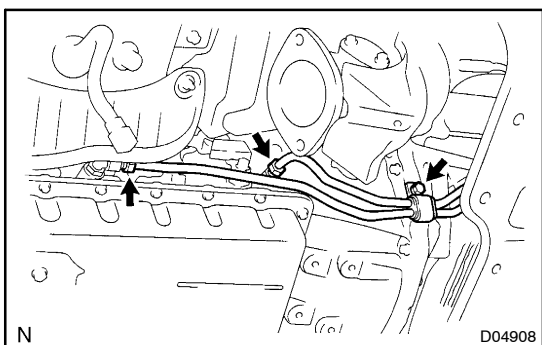
Remove the nut and disconnect the shift lever.

**10. REMOVE HOLE PLUG**

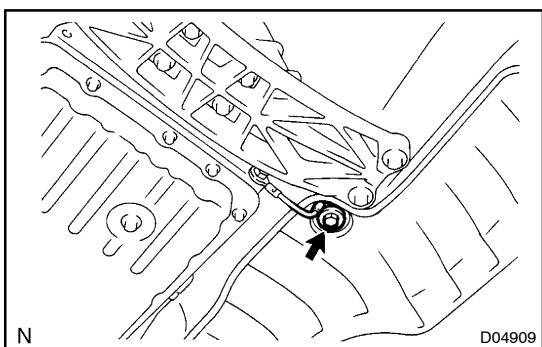
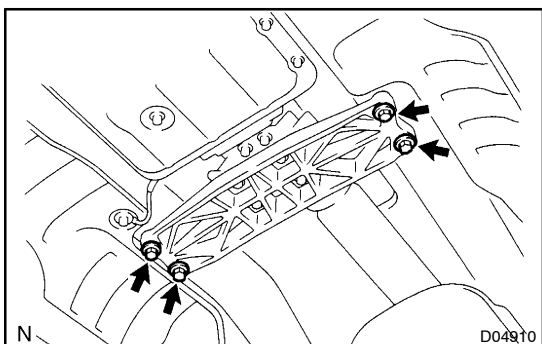
Remove the 2 bolts and hole plug from the transmission.

**11. REMOVE TORQUE CONVERTER MOUNTING BOLT**

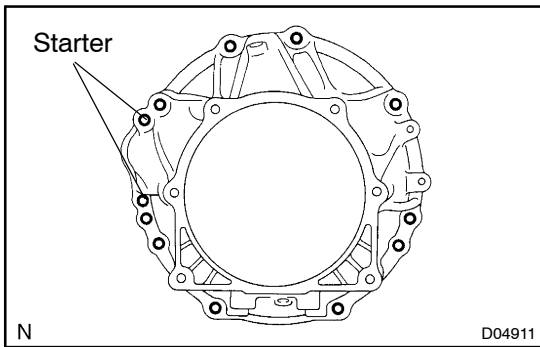
- (a) Turn the crankshaft to gain access to each bolt.
- (b) Hold the crankshaft pulley bolt with a wrench and remove the 6 bolts.

**12. DISCONNECT OIL COOLER PIPE**

- (a) Loosen the 2 union nuts from transmission.
- (b) Remove the bolt and clamp.
- (c) Disconnect the 2 oil cooler pipes from the transmission.

**13. DISCONNECT GROUND CABLE****14. SUPPORT TRANSMISSION WITH JACK****15. REMOVE 4 ENGINE REAR MOUNTING SET BOLTS****16. DISCONNECT CONNECTOR AND WIRE HARNESS**

- (a) Tilt down the transmission.
- (b) Disconnect the O/D direct clutch speed sensor, vehicle speed sensor, neutral start switch and solenoid connectors.
- (c) Disconnect the wire harness from the clamp on the transmission.

**17. DISCONNECT STARTER**

Remove the 2 bolts, and disconnect the starter.

**18. REMOVE TRANSMISSION**

- (a) Remove the 10 bolts and then disconnect the ground cable.
- (b) Remove the transmission from the engine.