

TORQUE SPECIFICATIONS

Part tightened		N-m	kgf-cm	ft-lbf
Engine x Transmission		64	650	47
Transmission housing x Transmission case	14 mm	34	345	25
	17 mm	57	580	42
Extension housing x Transmission case		34	345	25
Packing lock pawl bracket		7	75	65 in.-lbf
O/D support x Transmission case		25	260	19
Oil pump x Transmission case		21	215	16
Oil pump body x Stator shaft		10	100	7
Valve body x Transmission case		10	100	7
Upper valve body x Lower valve body		6.5	65	56 in.-lbf
Detent spring		10	100	7
Oil strainer		10	100	7
Oil pan		7	75	65 in.-lbf
No. 1 speed sensor		16	160	12
No. 2 speed sensor		5.4	55	48 in.-lbf
Solenoid wiring stopper plate		5.4	55	48 in.-lbf
O/D direct clutch speed sensor		5.4	55	48 in.-lbf
Transmission output flange		123	1250	90
Union		29	300	22
Cooler pipe union nut		34	350	25
Neutral start switch	Bolt	13	130	9
	Nut	6.9	70	61 in.-lbf
Control shaft lever		16	160	12