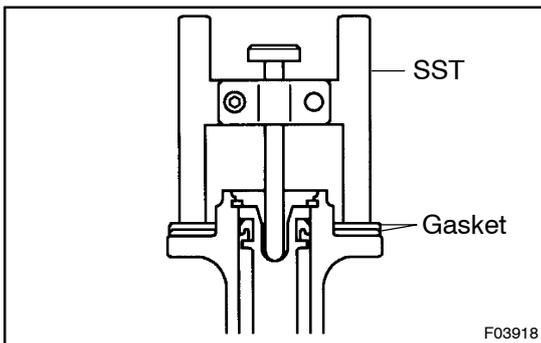


## INSTALLATION

### 1. INSTALL BRAKE BOOSTER

- (a) Install the clevis to the operating rod.  
**Torque: 25 N·m (255 kgf·cm, 18 ft·lbf)**
- (b) Install the booster and a new gasket.
- (c) Install and torque the booster installation nuts.  
**Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)**
- (d) Insert the clevis pin into the clevis and brake pedal, and install the clip to the clevis pin.
- (e) Install the pedal return spring.

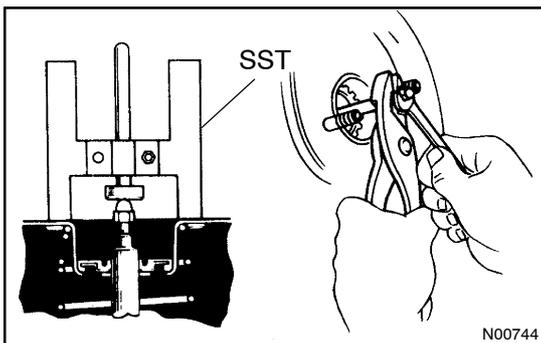


### 2. ADJUST LENGTH OF BOOSTER PUSH ROD

#### NOTICE:

When adjusting the length of the booster push rod, install 2 new gaskets to the master cylinder. When installing the master cylinder, remove one gasket before installing the master cylinder.

- (a) Install 2 new gaskets on the master cylinder.
- (b) Set SST on the gasket, and lower the pin until its tip slightly touches the piston.  
SST 09737-00010
- (c) Turn the SST upside down, and set it on the booster.  
SST 09737-00010
- (d) Measure the clearance between the booster push rod and pin head (SST).  
**Clearance: 0 mm (0 in.)**
- (e) Adjust the booster push rod length until the push rod lightly touches the pin head.  
**Torque: 7.4 N·m (75 kgf·cm, 65 in·lbf)**



### 3. INSTALL HEATER TO REGISTER DUCT NO. 2 INSTRUMENT PANEL PAD LOWER, FINISH PLATE AND INSTRUMENT PANEL UNDER COVER NO. 1

### 4. INSTALL 2 VACUUM HOSES

### 5. INSTALL MASTER CYLINDER (See page BR-20)

### 6. FILL BRAKE RESERVOIR WITH BRAKE FLUID AND BLEED BRAKE SYSTEM (See page BR-4)

### 7. CHECK FOR FLUID LEAKAGE

### 8. CHECK AND ADJUST BRAKE PEDAL (See page BR-6)

### 9. DO OPERATIONAL CHECK (See page BR-21)