

REASSEMBLY

At the time of reassembly, please pay attention to the following item.

1. CLEAN BUMPER COVER

- (a) Using a heat light, heat the adhesive tape remaining on the bumper cover to 40 – 60 °C (104 – 140 °F).

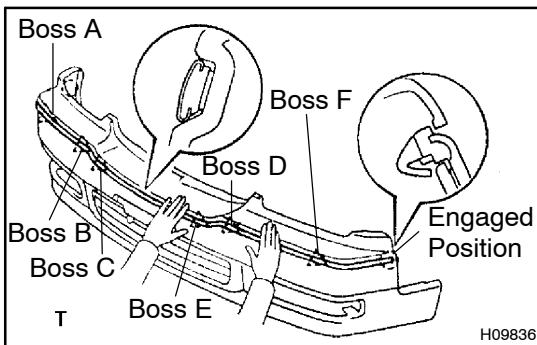
NOTICE:

Do not heat the bumper cover excessively.

- (b) After operation in (a) above, wipe off remaining adhesive tape from bumper cover using a shop rag.

NOTICE:

- **Thoroughly remove the adhesive tape. Otherwise, remaining tape will adversely affect attaching of the bumper moulding.**
 - **Avoid removing remaining tape with a screwdriver or a like. Otherwise, scratches will occur to the bumper groove, which will cause poor attachment.**
- (c) Clean the bonding surface.



2. INSTALL NEW BUMPER MouldING

- (a) Align bosses A, B and C of a new bumper moulding to the bumper cover.
- (b) Attach the bumper moulding along the groove, starting from boss C to bosses D, E and F.
- (c) Attach the bumper moulding from boss F all the way to the rear right edge of the bumper cover, along the groove. Engage the rear end of bumper moulding with the bumper cover.
- (d) Attach the bumper moulding starting from boss A all the way to the rear right edge of bumper cover, along the groove. Engage the rear end of bumper moulding with the bumper cover.

NOTICE:

- **Attach the bumper moulding using the groove upper edge as the datum.**
- **Carry out the bumper moulding bonding job at an ambient temperature of 20 °C (68 °F) or more. If the ambient temperature is below 20 °C (68 °F), heat the bumper cover groove area and bumper moulding with a heat light to 20 – 30 °C (68 – 86 °F) and then attach the bumper moulding.**
- **When the bumper moulding release sheet is removed, make sure that no dirt or dust can get onto the uncoated area.**