

## REMOVAL

1. REMOVE AIR CLEANER INLET NO.1 AND ENGINE UNDER COVER
2. DRAIN ENGINE COOLANT (See page CO-2)
3. DISCONNECT RADIATOR UPPER HOSE
4. REMOVE COOLING FAN ASSEMBLY WITH HYDRAULIC GEAR MOTOR
  - (a) Disconnect the hydraulic motor return hose from the motor and 2 hose clamps.
  - (b) Remove the union bolt and disconnect the hydraulic pressure hose.
  - (c) Remove the gasket from the pressure hose.
  - (d) Remove the 4 bolts and fan assembly with the hydraulic gear motor.
5. REMOVE HYDRAULIC GEAR MOTOR
  - (a) Remove the 4 bolts and fan shroud.
  - (b) Loosen the nut clockwise, and remove the nut and fan.
  - (c) Remove the 3 bolts and gear motor.