

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Drain plug x Union on cylinder block	13	130	9
Water pump x Cylinder block	19	195	14
Water inlet housing x Water pump	18	185	13
Water inlet x Water inlet housing	19	195	14
Radiator support x Body	14	140	10
Hydraulic motor pressure hose x Hydraulic motor gear pump	64	650	46
Hydraulic motor pressure hose x Hydraulic gear motor	64	650	46
Hydraulic gear motor x Fan shroud stay	8.8	90	78 in.·lbf
Fan x Hydraulic gear motor	21	210	15
Fan shroud x Fan shroud stay	16	160	12
Hydraulic gear motor cover x Housing	27	280	20
Oil cooler x Body	5.0	50	43 in.·lbf