AC241-01

REMOVAL

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

HINT:

At the time of installation, please refer to the following item.

Evacuate air from refrigeration system.

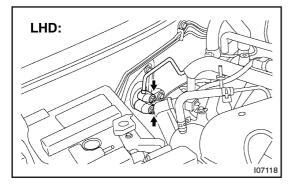
Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount: $1,000 \pm 50 \text{ g} (35.27 \pm 1.76 \text{ oz.})$

2. DRAIN ENGINE COOLANT FROM RADIATOR

HINT:

It is not necessary to drain out all coolant.



3. DISCONNECT LIQUID AND SUCTION TUBES

Remove the 2 bolts and disconnect the both tubes.

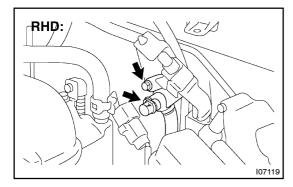
Torque: 10 N·m (100 kgf·cm, 7ft·lbf)

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

HINT:

At the time of installation, please refer to the following item. Lubricate 2 new O-rings with compressor oil and install the tubes.



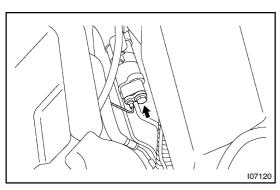
4. DISCONNECT EQUALIZER TUBE FROM EPR

Remove the bolt and disconnect the tube.

Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

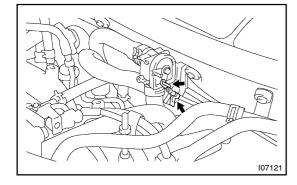


CENTURY (RM676E)

HINT:

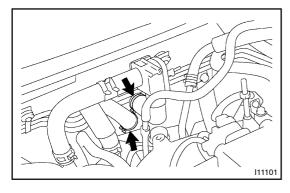
At the time of installation, please refer to the following items.

- Lubricate a new O-ring with compressor oil and install them to the tube.
- Rout the equalizer tube along the suction tube, secure enough clearance between the tube and the parts installed to the engine (e.g. W/H cover) and make sure that the tube does not interfere with the edge of the bracket with EPR.



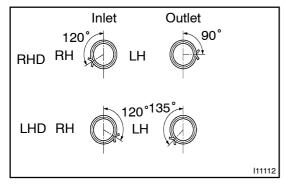
5. **DISCONNECT WATER VALVE CONTROL CABLE** HINT:

At the time of installation, please refer to the following item. After connection, adjust the control cable (See page AC-85).



6. DISCONNECT WATER HOSES FROM HEATER RA-DIATOR PIPES

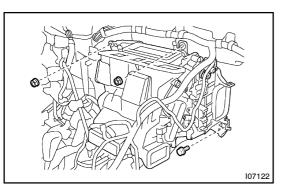
- (a) Using pliers, grip the claw of the hose clip and slide the hose clip along the hose.
- (b) Disconnect the water hoses.



HINT:

At the time of installation, please refer to the following items.

- Push the water hose onto the heater radiator pipe as far as second ridge on the pipe and install the hose clip.
- Install the hose clip in the position, as shown in the illustra-
- 7. REMOVE INSTRUMENT PANEL AND REINFORCE-MENT (See page BO-96)
- 8. REMOVE BLOWER UNIT (See page AC-43)



9. REMOVE A/C UNIT

- (a) Disconnect the connectors.
- (b) Remove the rear heater ducts.
- (c) Remove the wire harness set bolts.
- (d) Remove the 2 nuts, bolt and A/C unit.

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