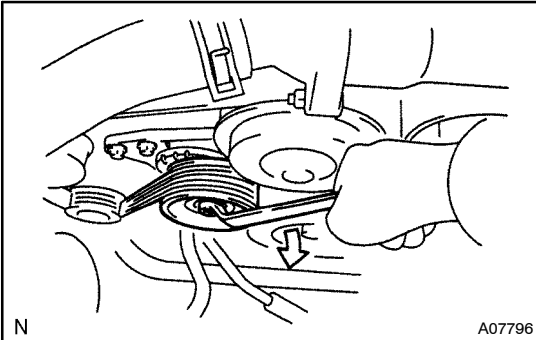


## REMOVAL

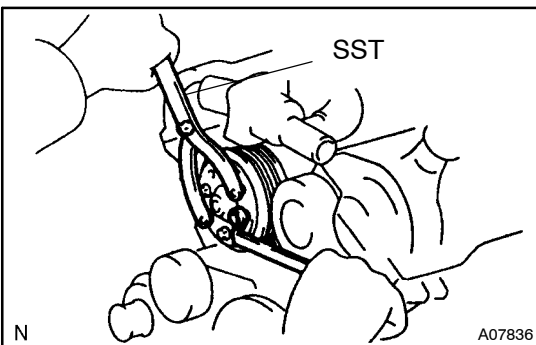
1. REMOVE V-BANK COVER, AIR CLEANER INLET AND AIR CLEANER ASSEMBLY LH AND RH
2. DRAIN COOLANT (See page CO-2)



3. REMOVE DRIVE BELT AND WATER PUMP PULLEY
  - (a) Turn the tensioner clockwise to release the tension, and remove the belt.

### NOTICE:

Turn the pulley set bolt counterclockwise to loosen it.



- (b) Using SST, remove the 4 bolts and pulley.  
SST 09960-10010 (09962-01000, 09963-00700)
4. DISCONNECT WATER BY-PASS PIPE NO.1 AND RESERVOIR OUTLET HOSE
5. DISCONNECT 2 RADIATOR HOSES
6. REMOVE WATER INLET AND THERMOSTAT  
Remove the 3 nuts, thermostat and O-ring.
7. REMOVE WATER PUMP ASSEMBLY  
Remove the 2 bolts, 3 nuts water pump assembly and 2 O-rings.
8. REMOVE WATER BY-PASS JOINT FR  
Disconnect the hose and remove the 2 bolts, joint and gasket.
9. REMOVE WATER PUMP  
Remove the 4 bolts, water pump and gasket from the water pump cover.