

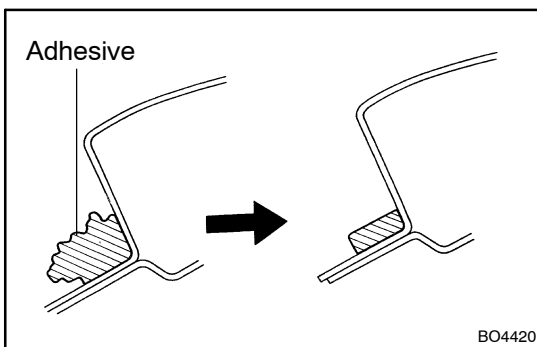
INSTALLATION

1. REPLACE FASTENERS

- Remove the damaged fasteners.
- Cut off the adhesive and adhesive tape remaining on the body.
- Install the fasteners, aligning with the matching marks on the body.

HINT:

As the fasteners are fixed at 33 positions, check the number of fasteners being prepared.



2. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- Using a knife, cut away any rough areas on the body.

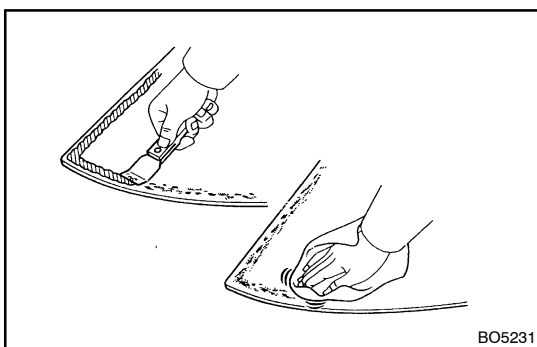
HINT:

Leave as much of the adhesive on the body as possible.

- Clean the cutting surface of the adhesive with a piece of shop rag saturated in a cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.

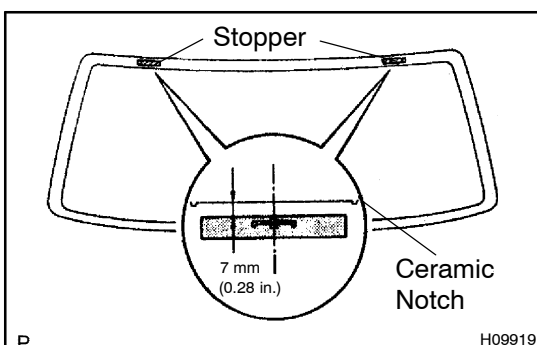


3. CLEAN REMOVED GLASS

- Remove the damaged stoppers and dams.
- Using a scraper, remove the adhesive sticking to the glass.
- Clean the glass with cleaner.

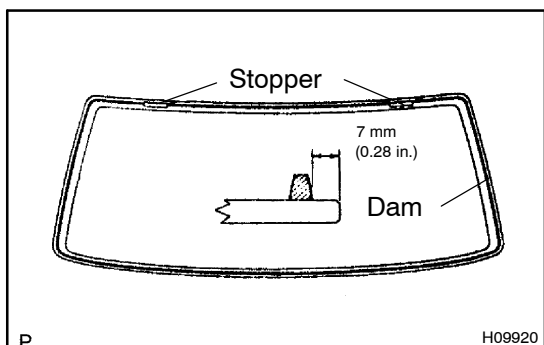
NOTICE:

- **Be careful not to damage the glass.**
- **Do not touch the glass face after cleaning it.**



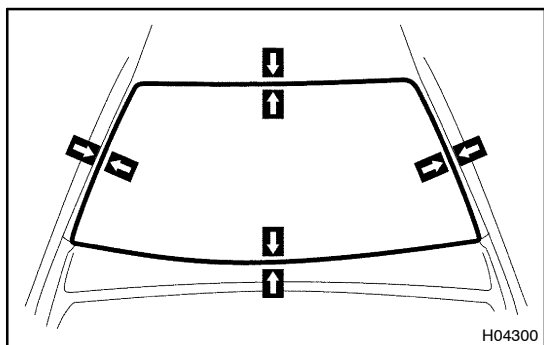
4. INSTALL NEW STOPPERS

Attach new stoppers to the glass with the ceramic notches on the glass aligned with the stoppers as shown in the illustration.

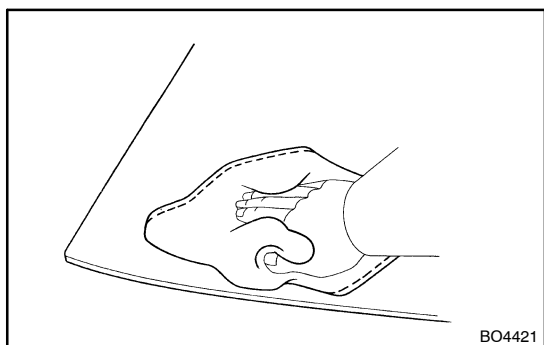
**5. INSTALL NEW DAMS**

Install new dams as shown in the illustration.

A: 7.0 mm (0.276 in.)

**6. POSITION GLASS**

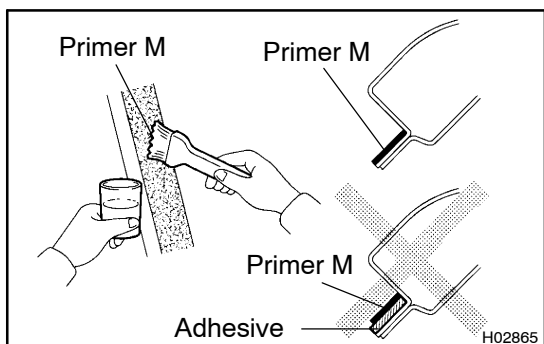
- Place glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even.
- Place reference marks between the glass and body.
- Remove the glass.

**7. CLEAN CONTACT SURFACE OF GLASS**

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

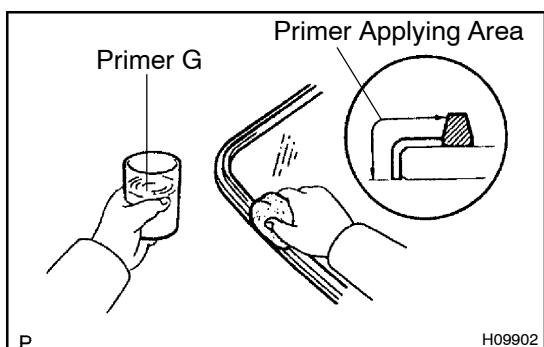
Do not touch the glass face after cleaning it.

**8. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"**

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

**9. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"**

- Using a brush or a sponge, coat the edge of the glass and the contact surface with Primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

10. APPLY ADHESIVE

(a) Cut off the tip of the cartridge nozzle.

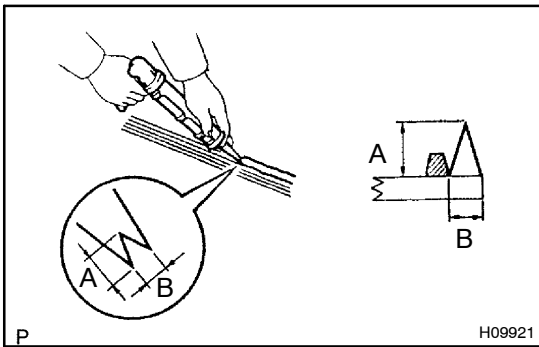
Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

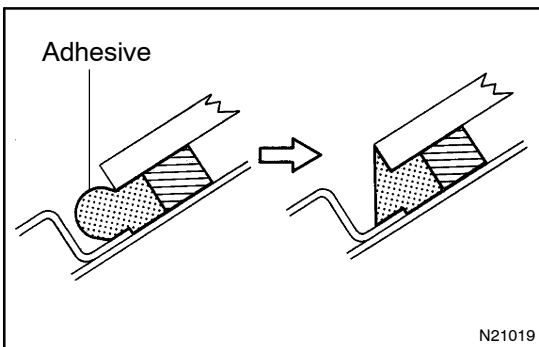
(b) Load the cartridge into the sealer gun.



(c) Coat the glass with adhesive as shown.

A: 12 mm (0.47 in.)

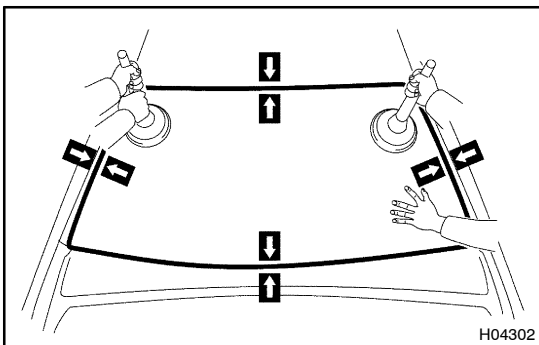
B: 8 mm (0.31 in.)



11. INSTALL GLASS

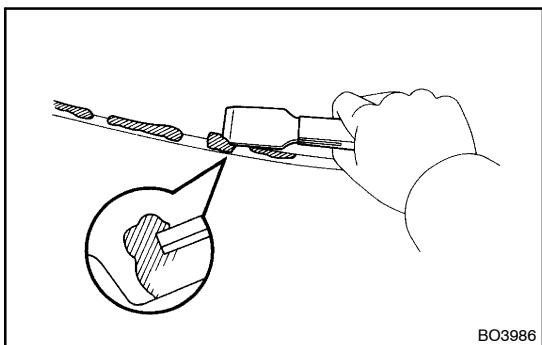
HINT:

Confirm that the dam is attached to the body panel as shown in the illustration.



(a) Position the glass so that the reference marks are lined up, and press in gently along the rim.

(b) Using a spatula, apply adhesive on the glass rim.



BO3986

- (c) Use a scraper to remove any excessive or protruding adhesive.
- (d) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

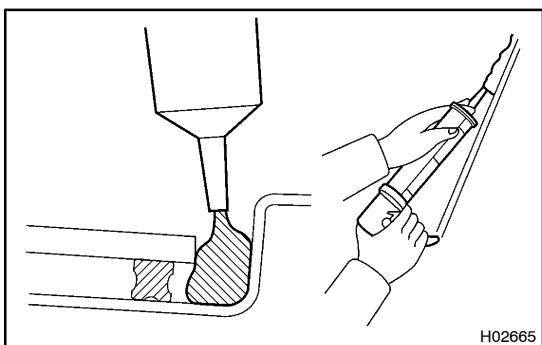
Take care not to drive the vehicle during the trim described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

12. INSPECT FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent



H02665

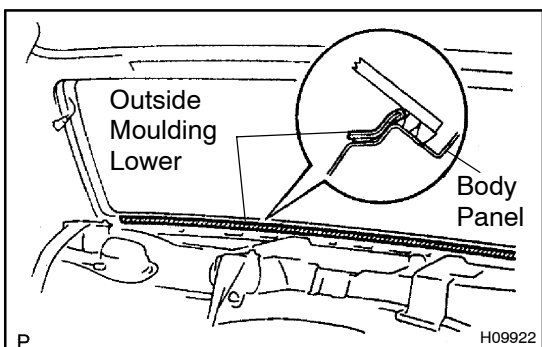
13. APPLY ADHESIVE TO MOULDING INSTALLATION AREA

Apply adhesive to the moulding installation area between the glass and body.

Part No. 08833-00030 or equivalent

14. INSTALL BACK WINDOW OUTSIDE MOULDING UPPER

Place a new moulding onto the body and tap it by hand.



H09922

15. INSTALL BACK WINDOW OUTSIDE MOULDING LOWER

Install a new back window outside moulding lower as shown in the illustration, while fitting to the body panel shape.

HINT:

Align the center of moulding with that of the body panel.

16. INSTALL ROOF HEADLINING**17. INSTALL PACKAGE TRAY TRIM BOARD****18. INSTALL ROOF SIDE INNER GARNISHES****19. INSTALL ASSIST GRIPS****20. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIPS****21. INSTALL REAR SEAT CENTER BELT BEZEL****22. INSTALL REAR SEAT OUTER BELT BEZELS****23. INSTALL REAR SEAT OUTER AND CENTER BELT FLOOR ANCHORS**

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

24. INSTALL CENTER STOP LIGHT ASSEMBLY**25. INSTALL SPEAKER GRILLE**

26. w/Back window curtain:
INSTALL POWER CURTAIN ASSEMBLY
27. INSTALL REAR SEAT (See page BO-149)