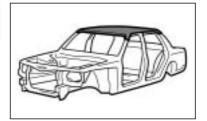
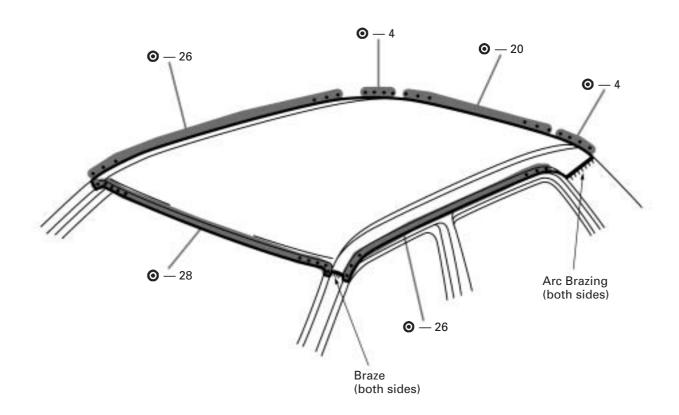
## **ROOF PANEL (ASSY)**

## **REMOVAL**



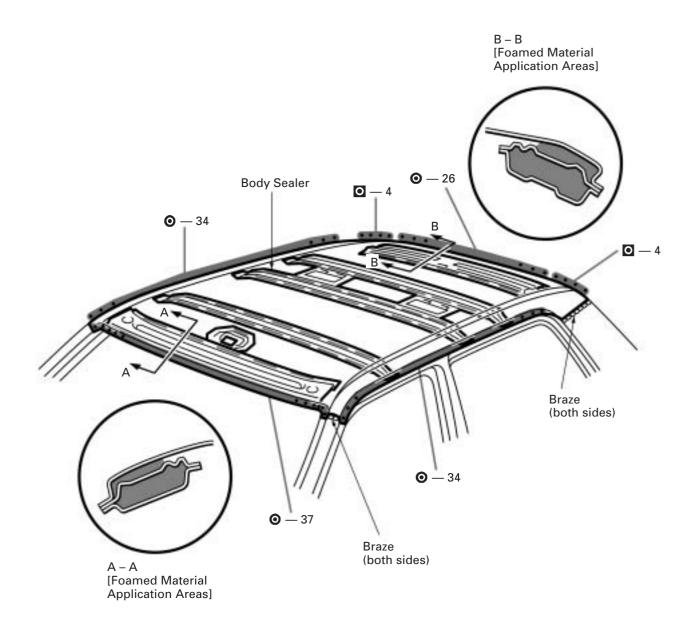


HINT: Be careful not to overheat the front body pillar.

2. Grind off the roof panel tip at the quarter panel arc brazing connection with a cut grinder.

<sup>1.</sup> Heat the brazed area of the front body pillar, and scrape off the brazing with a wire brush.

## **INSTALLATION**



 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

## HINT:

- Apply just enough sealer for new parts to make contact.
- 2) For other sealing points, refer to section AR.
- 2. Braze front body pillar and quarter panel connection.

HINT: Before performing these operations, place a wet rag on the roof panel to protect it from damage.

3. After installing the new parts, apply foamed materials.