

R12761

REASSEMBLY

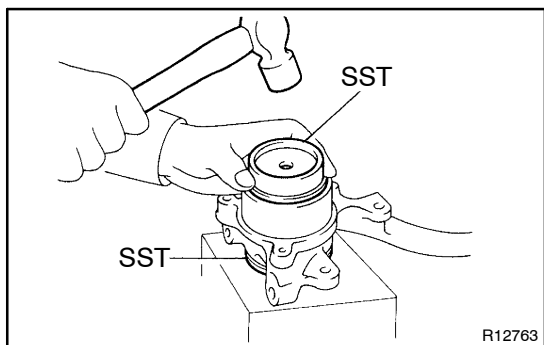
1. INSTALL BEARING

- (a) Using SST and a press, install a new bearing to the steering knuckle.
SST 09950-60020 (09951-00720, 09951-00810)

NOTICE:

If the inner race and balls come loose from the bearing outer race, be sure to install them on the same side as before.

- (b) Using snap ring pliers, install a new snap ring.



R12763

2. INSTALL OIL SEAL

- (a) Using SST and hammer, install a new oil seal until it is flush with the end surface of the steering knuckle.
SST 09608-32010, 09950-60020 (09951-00810)
- (b) Coat MP grease to the oil seal lip.

3. INSTALL AXLE HUB TO STEERING KNUCKLE

- (a) Using a torx wrench (T30), install the dust cover with the 4 bolts.

Torque: 8.4 N·m (85 kgf·cm, 74 in·lbf)

- (b) Using SST and a press, install the axle hub.
SST 09608-06041, 09608-32010

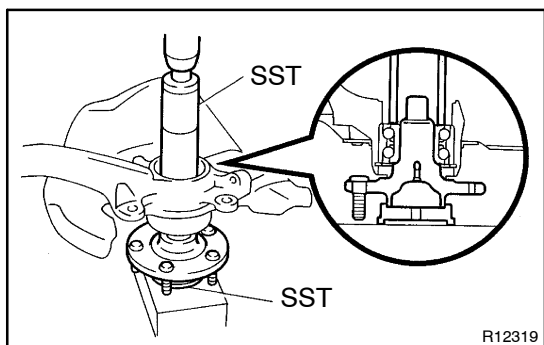
4. INSTALL ABS SPEED SENSOR ROTOR

NOTICE:

Do not scratch the serrations of the ABS speed sensor rotor.

5. INSTALL LOCK NUT

- (a) Install a new lock nut to the axle hub.
Torque: 199 N·m (2,030 kgf·cm, 147 ft·lbf)
- (b) Using a chisel and hammer, stake the nut.
- (c) Using a screwdriver and hammer, install a new grease cap.



R12319