

REMOVAL

1. REMOVE V-BANK COVER
2. REMOVE AIR CLEANER INLET
3. REMOVE AIR CLEANER ASSEMBLY LH AND RH WITH AIR FLOW METER
4. REMOVE WATER PUMP ASSEMBLY AND WATER BY-PASS JOINT FR ([See page CO-5](#))
5. REMOVE 2 CAMSHAFT TIMING OIL CONTROL VALVES
 - (a) Disconnect the 2 oil control valve connectors.
 - (b) Remove the 2 bolts and 2 oil control valves.
 - (c) Remove the 2 O-rings from oil control valves.