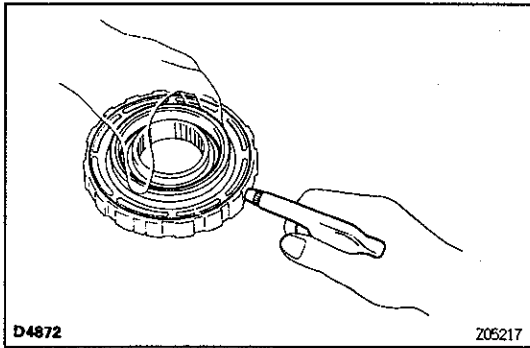


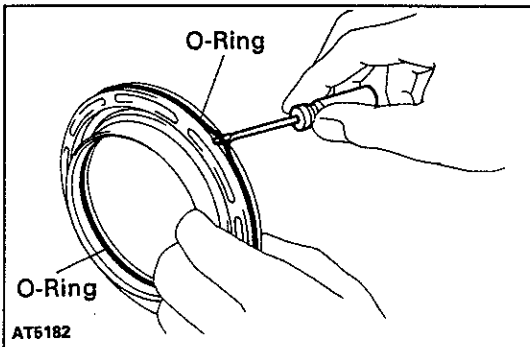
(c) Remove the spring retainer and return spring.



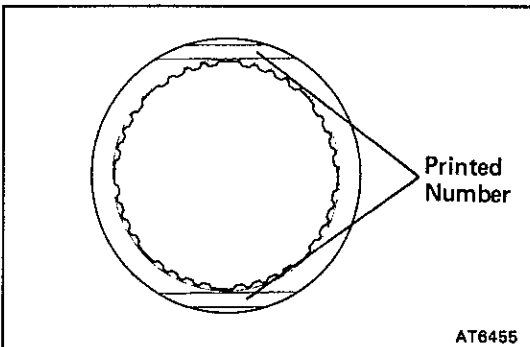
3. REMOVE SECOND BRAKE PISTON

(a) Hold the second brake piston with hand apply compressed air to the second brake drum to remove the second brake piston.

(b) Remove the second brake piston.
 HINT: If the piston is at an angle and cannot be removed, press down on the side jutting out and again apply compressed air, or else wind vinyl tape around the piston end and remove it with needle nose pliers.



(c) Remove the 2 O-rings from the piston.



SECOND BRAKE INSPECTION

AT0EA-02

1. INSPECT DISC, PLATE AND FLANGE

Check to see if the sliding surface of the disc, plate and flange are worn or burnt. If necessary, replace them.

HINT:

- If the lining of the disc is peeling off or discolored, or even if parts of the printed numbers are defaced, replace all discs.
- Before assembling new discs, soak them in ATF for at least 15 minutes.

2. CHECK PISTON RETURN SPRING

Check the return spring free length together with the spring test.

Standard free length:

19.64 mm (0.7732 in.)

